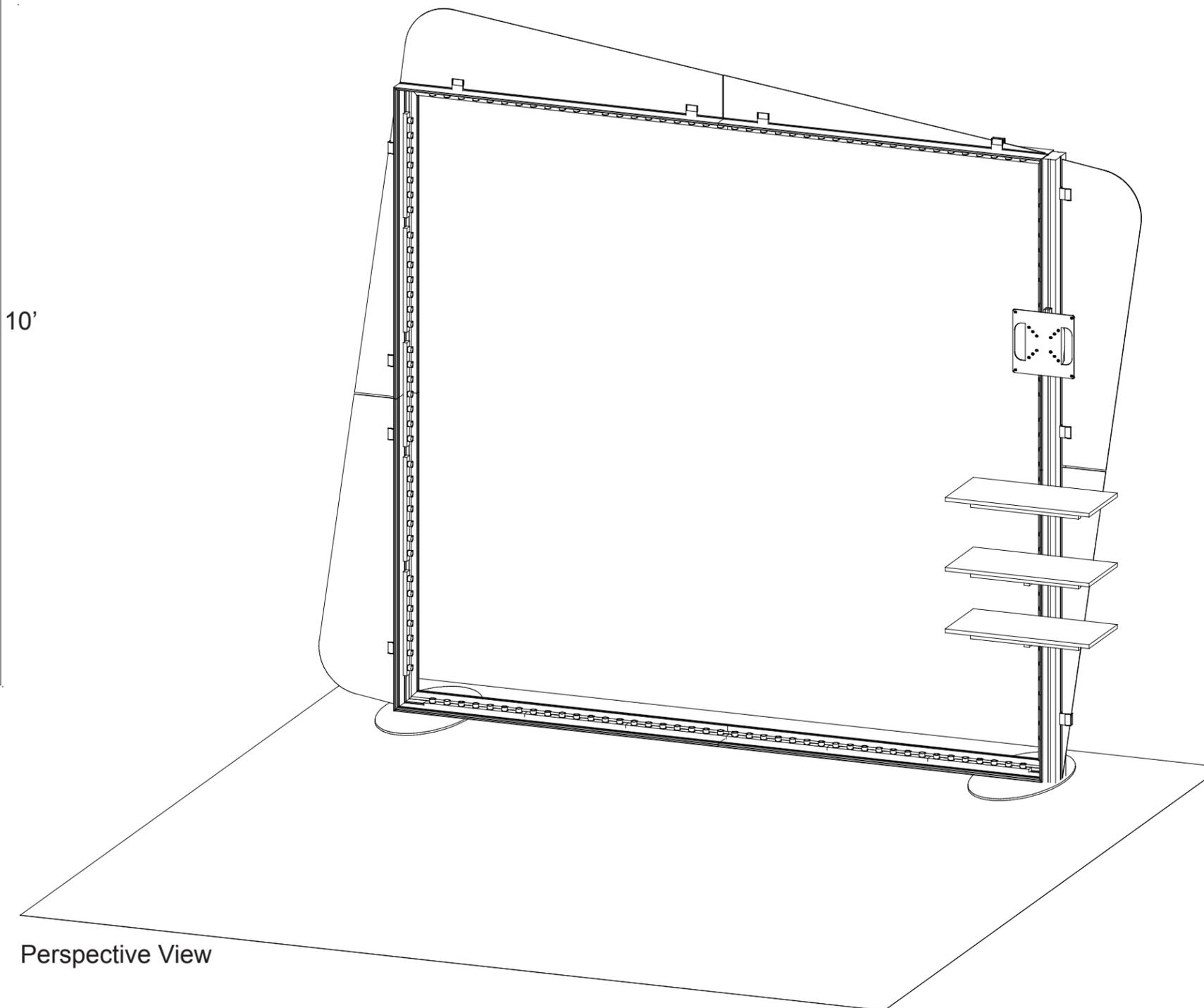
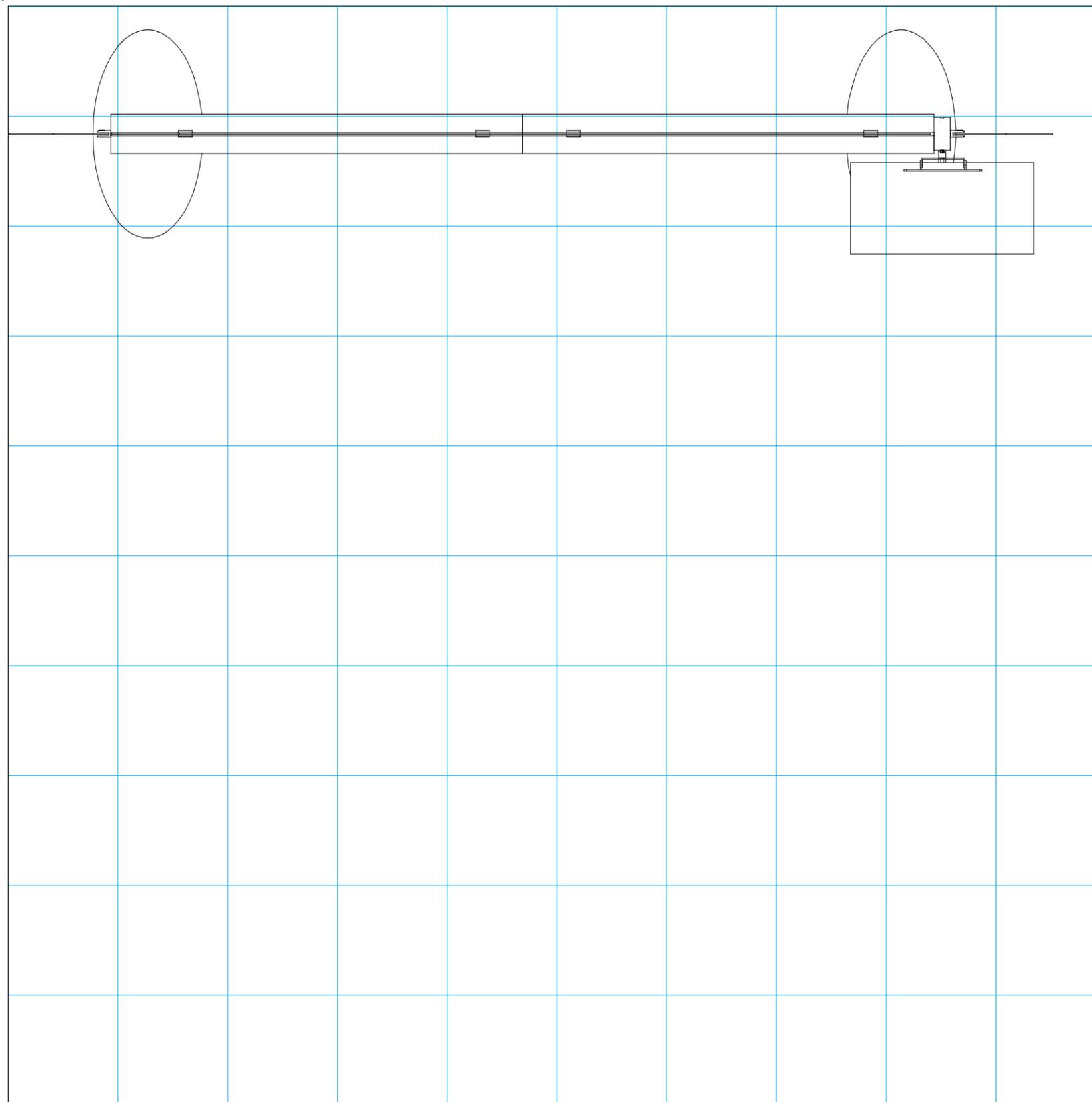


Plan View



Perspective View



= 1 sq foot

General Setup Instructions

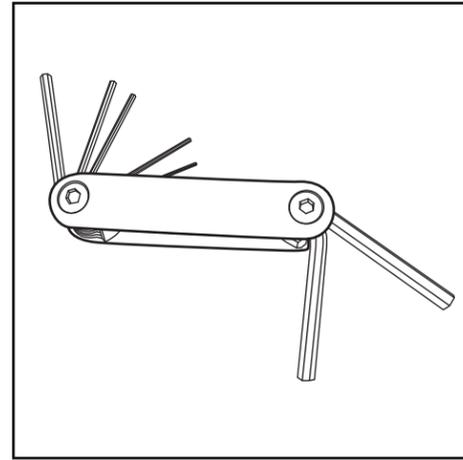
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

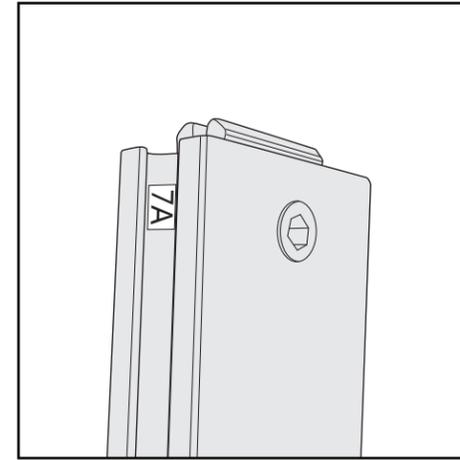
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

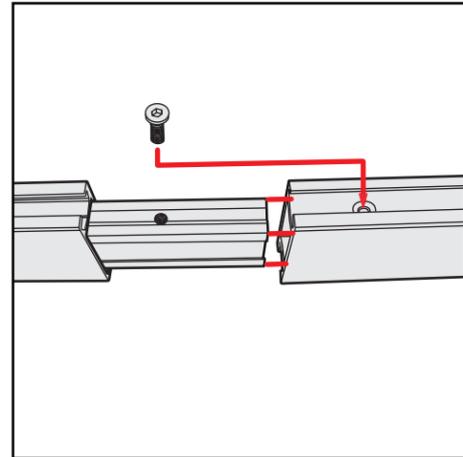
- For loss prevention, tighten all setscrews and locks during disassembly



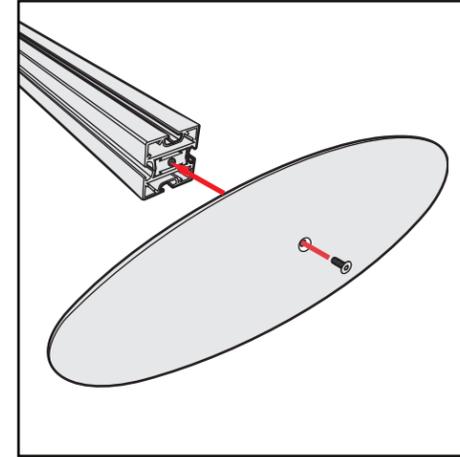
Hex Tool - Essential for Assembly



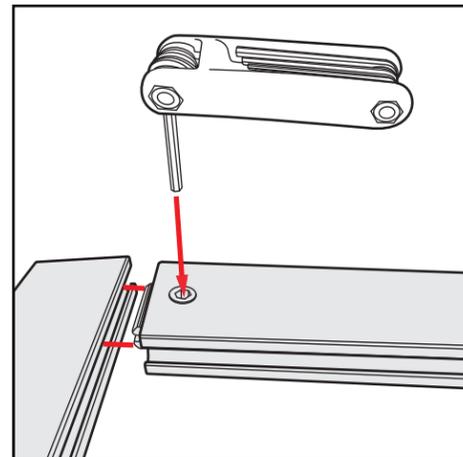
Part Identification - Numbering



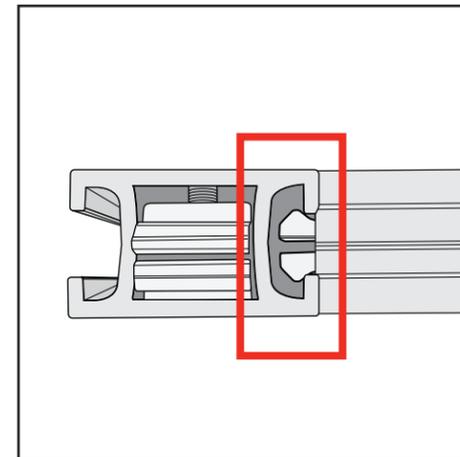
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



WARNING



DO NOT USE POWER TOOLS

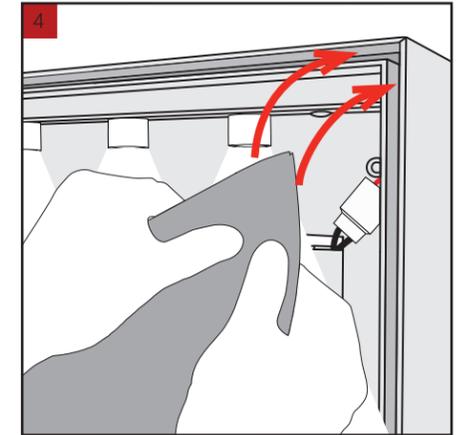
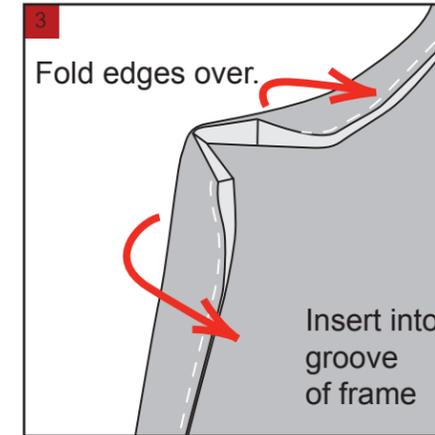
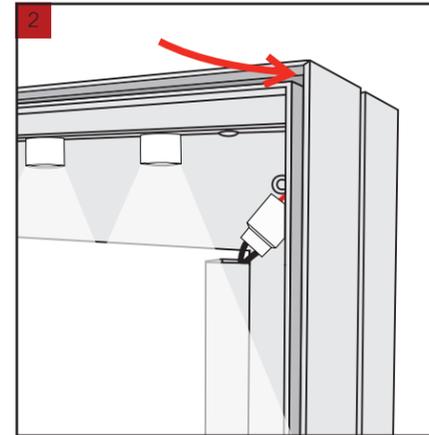
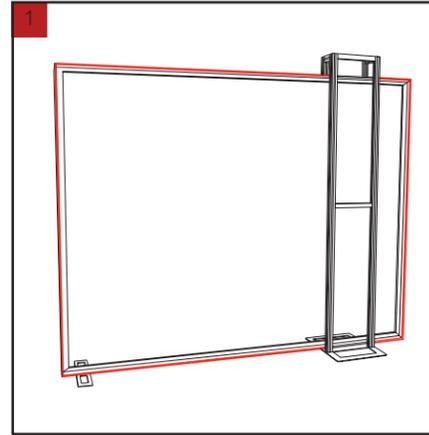


LADDERS OR LIFTS
MAY BE REQUIRED



ALL CONNECTIONS MUST
BE TIGHTLY SECURED

- 1) Locate channels along the edges of extrusions
- 2) Insert graphic corners first into channels then center point of graphic into channels. Allows for proportional fit around the perimeter of the extrusion.
- 3) Working from center to corner, slide silicon edge on graphic into channel.
- 4) After all edges of graphic have been inserted into channels, step back and assess graphic fit, make adjustments where needed.



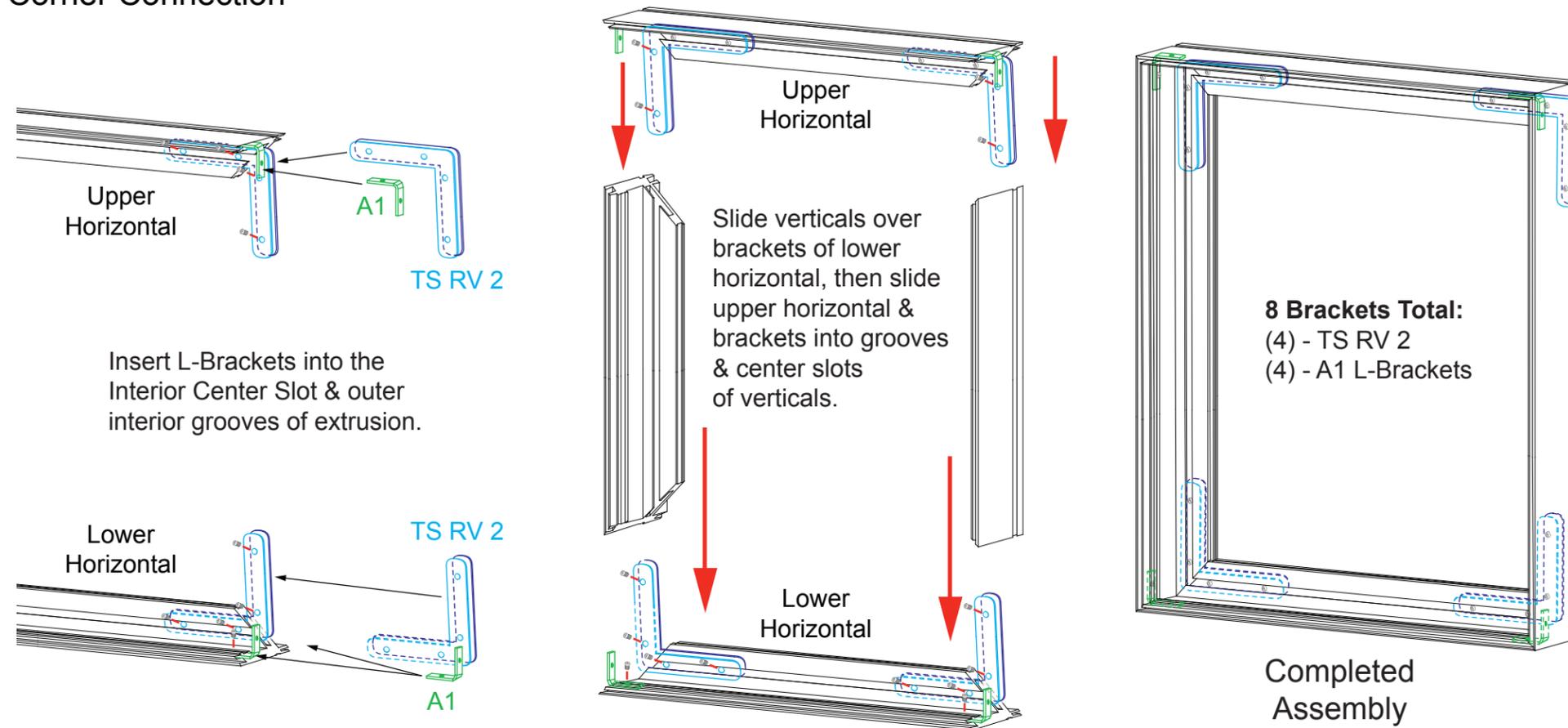
Corner Bracket Assembly

- 1) Slide TWO-PIECE **TS RV 2** L-bracket into Interior Center Slot of extrusion so that two set screws are inside groove. Tighten two set screws to secure.
- 2) Slide one **A1** L-Bracket into outer interior grooves of upper and lower horizontals. Tighten set screws to secure.
- 3) Slide vertical extrusion over exposed ends of brackets in lower horizontal. Tighten set screws to secure.
- 4) Slide exposed ends of installed brackets of upper horizontal into open ends of verticals. Tighten set screws to secure.

Disassembly

- 1) Loosen set screws on brackets and slide extrusions off of brackets.

Corner Connection

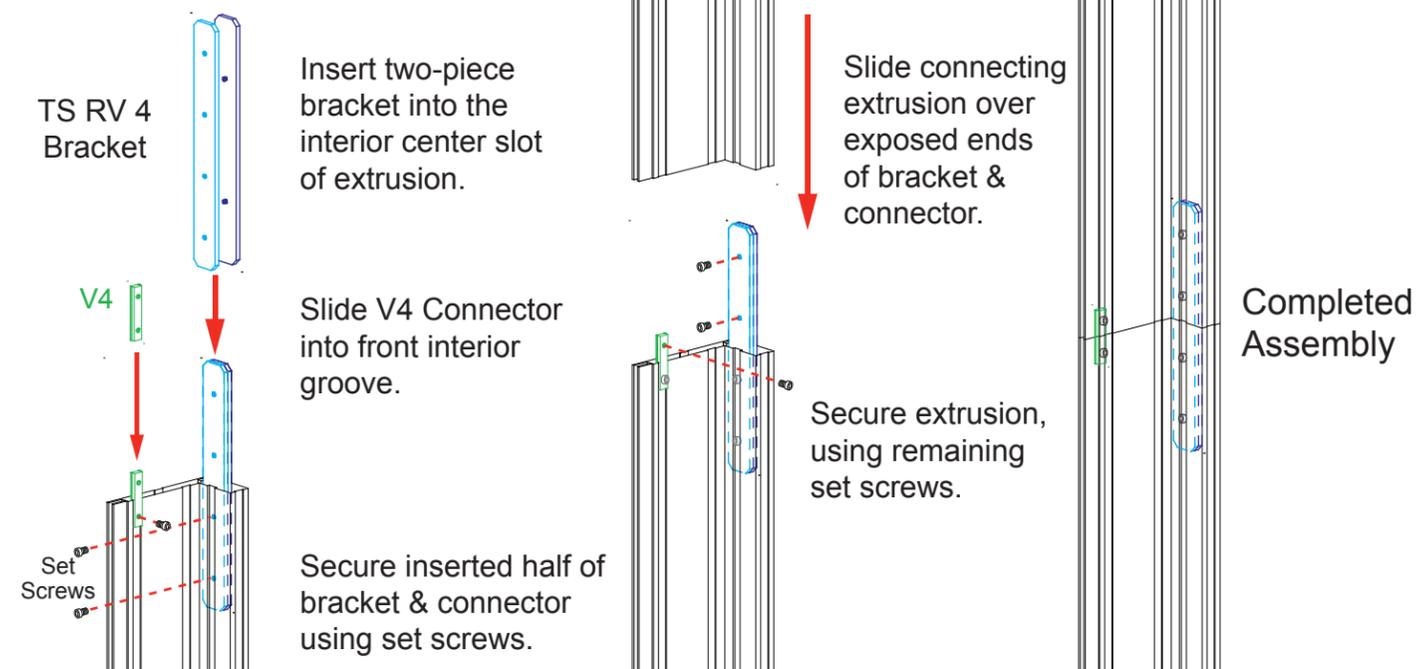


Straight Bracket Assembly

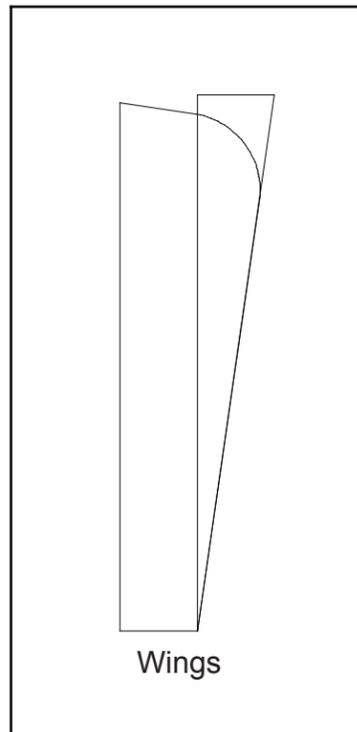
- 1) Slide TWO-PIECE **TS RV 4** straight bracket into Interior Center Slot of extrusion, so that two of the set screws are inside groove. Tighten two set screws to secure.
- 2) Slide one **V4 Connector** into outer interior groove of extrusion, so that one set screw is inside groove. Tighten set screw.
- 3) Slide connecting extrusion over exposed ends of bracket & connector. Tighten all remaining set screws to secure extrusions.



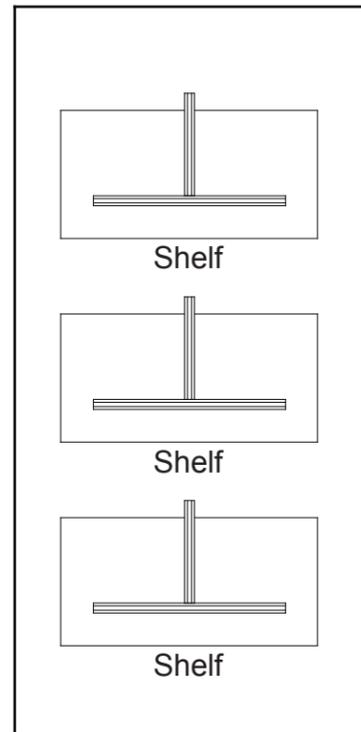
Straight Connection



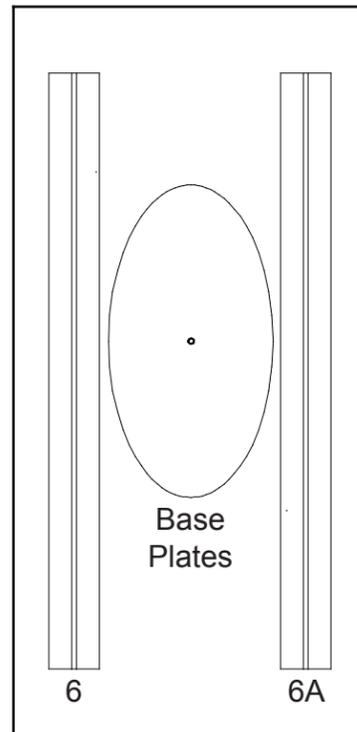
Top View of Each Level



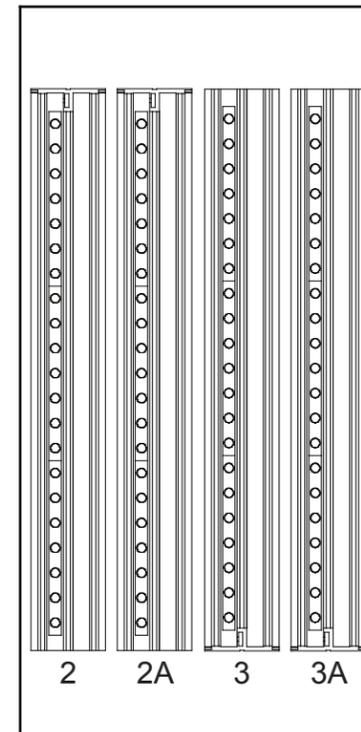
Level 1



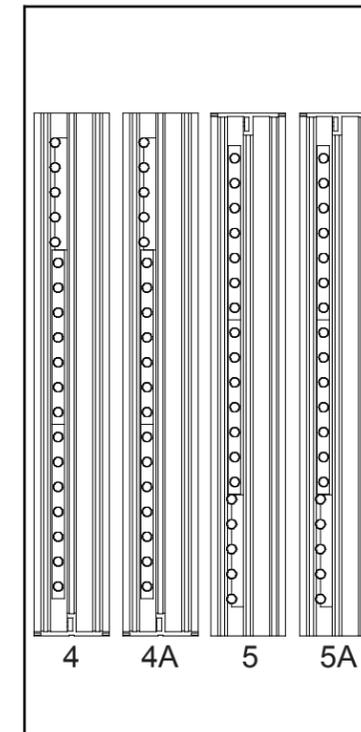
Level 2



Level 3



Level 4



Level 5

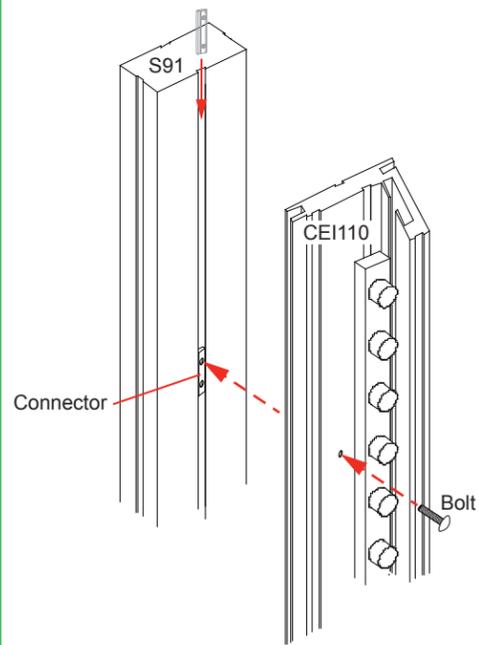


Steps:

- 1) Attach base plates [1] to horizontals [2] & [3] using bolts, washers, and wing nuts.
- 2) Assemble horizontals [2 to 3] [2A to 3A] and verticals [4 to 5] [4A to 5A] together.
See CEI-110 Frame Assembly sheet for instruction.
- 3) Conect verticals [6] & [6A] together.
- 4) Attach vertical assembly [6/6A] to assembly [4A/5A], using bolts.
See [S91 to CEI110 Attachment](#) detail.
- 5) Connect lighting cords and attach transformers. See [Light to Light Connections](#) & [Light to Transformer](#) details.
- 6) Install SEG graphic to front of assembled frame and blocker fabric to back.
See SEG Graphic Installation sheet for details.

Item	Qty.	Description
1	1	Base Plate
2,2A	1,1	45" w CEI110 Horizontal Extrusion
3,3A	1,1	45" h CEI110 Horizontal Extrusion
4,4A	1,1	42" h CEI110 Vertical Extrusion
5,5A	1,1	42" h CEI110 Vertical Extrusion
6,6A	1,1	42" h S91 Vertical Extrusion

* S91 to CEI110 Attachment

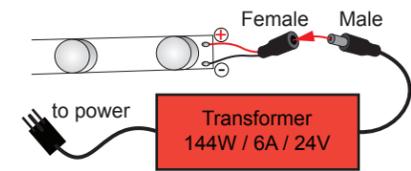


Slide connector into groove of S91 extrusion. Tighten set screws to secure connector. Attach CEI110 extrusion to S91, using bolt.

Light to Light Connection



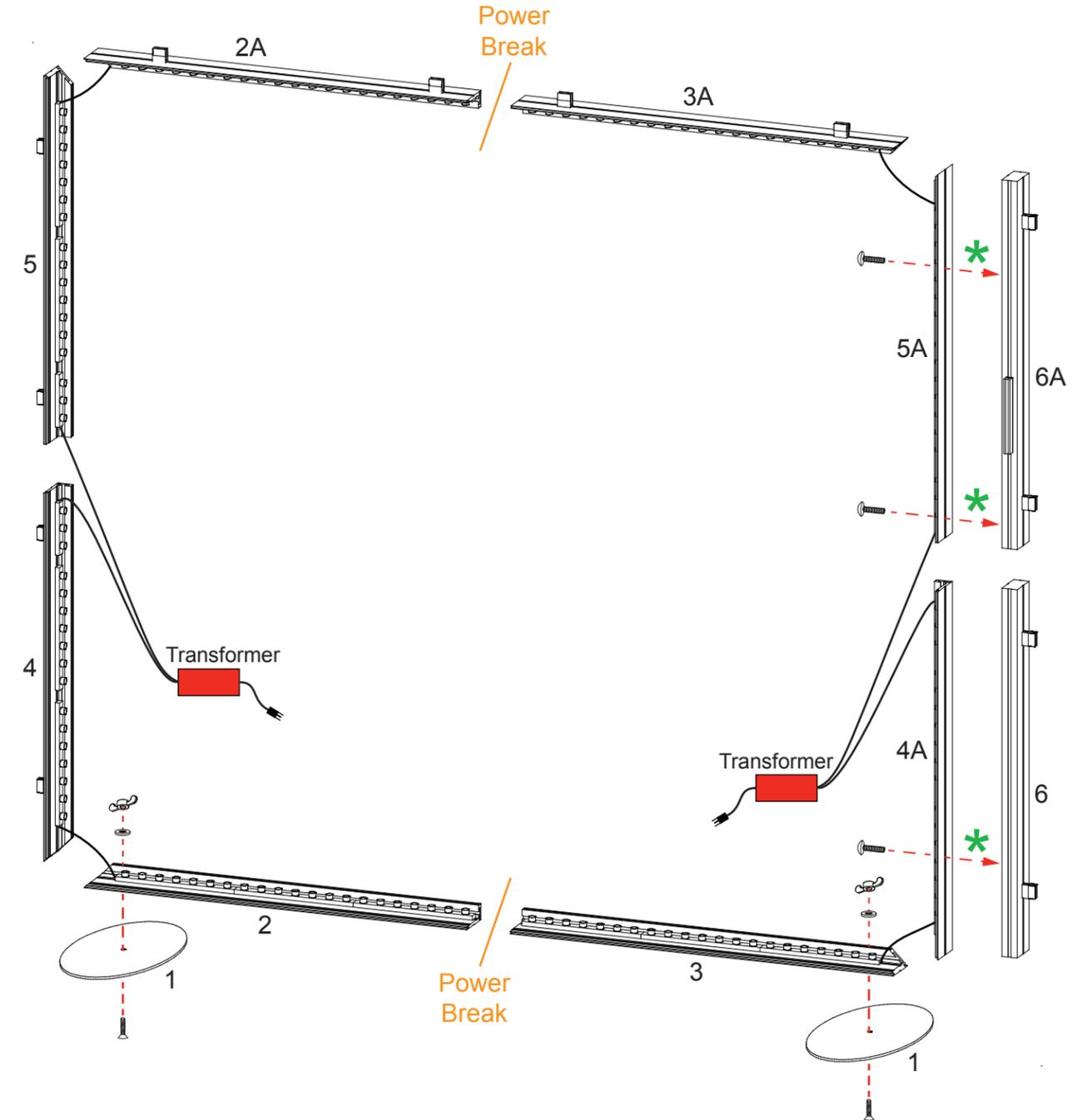
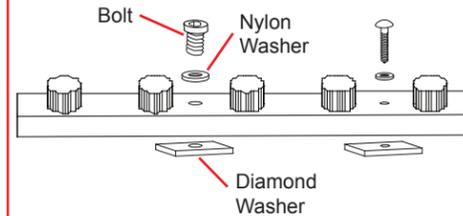
Light to Transformer Connection



Maximum of 14 lights per transformer.

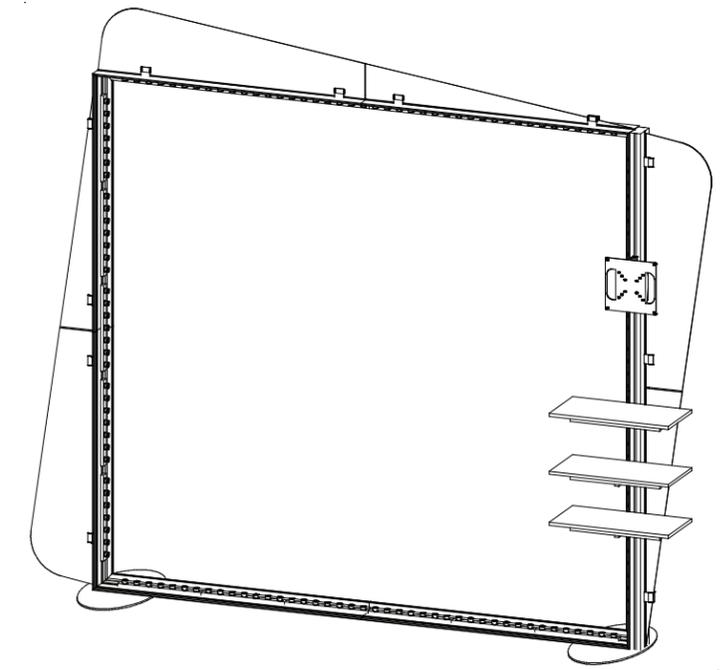
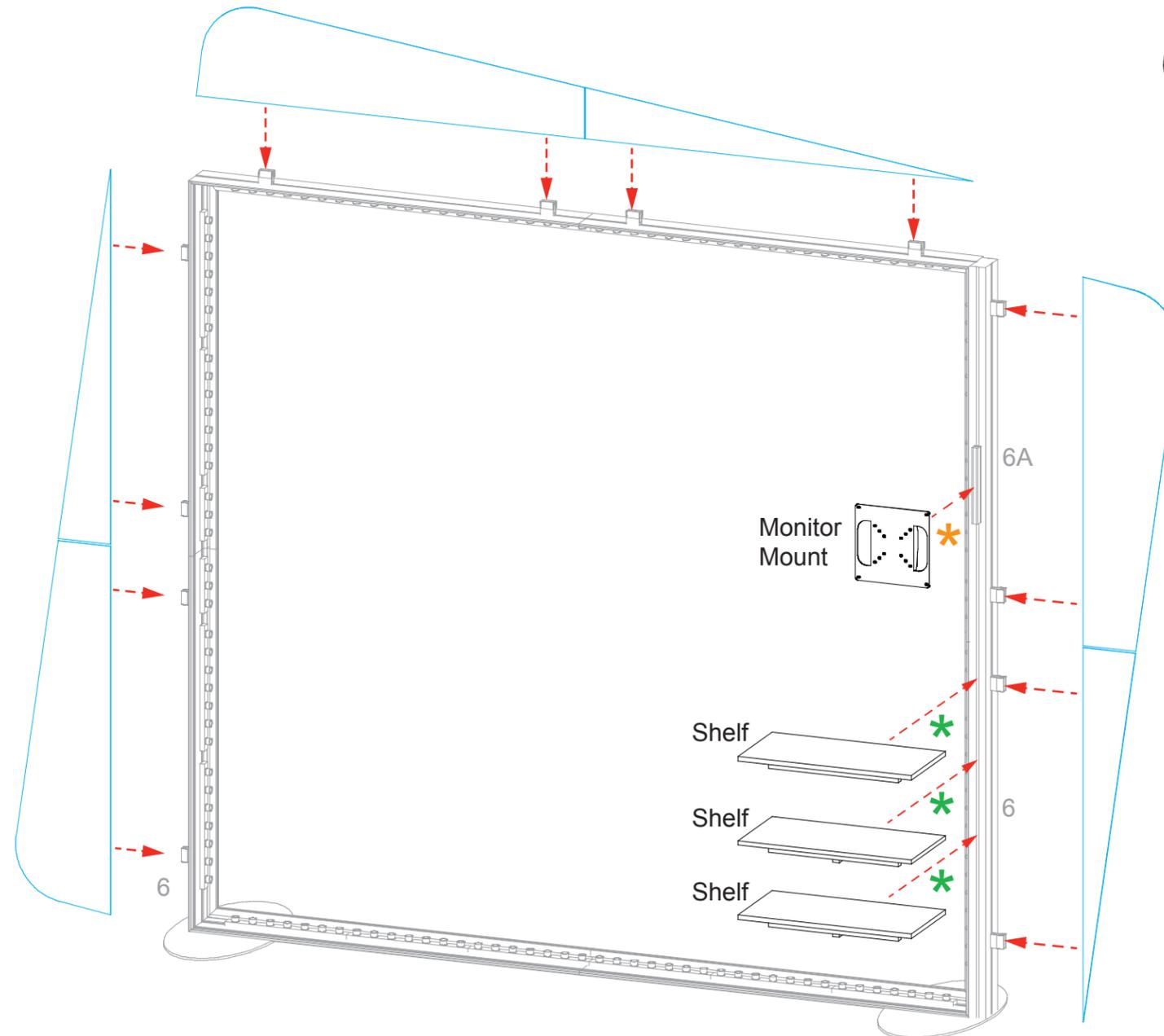
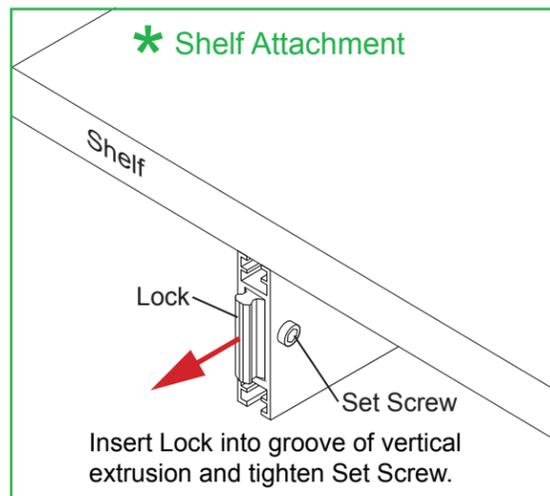
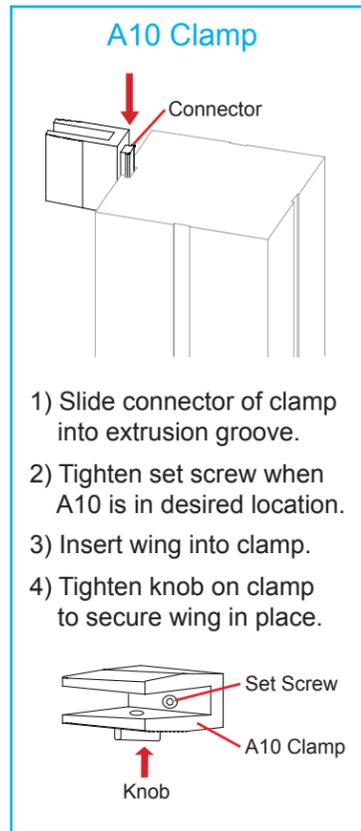
Lighting Installation Warning

If utilizing your own hardware, purchase **nylon washers** to prevent metal screw heads from damaging the circuit board. Attach no more than **seven** lights per chain.



Steps:

- 1) Lock shelves to vertical [6]. See [Shelf Attachment](#) detail.
- 2) Attach monitor mount to vertical [6A]. See [Monitor Mount Attachment](#) detail.
- 3) Attach wings to top and sides, using A10 clamps. See [A10 Clamp](#) detail.



Completed Assembly

