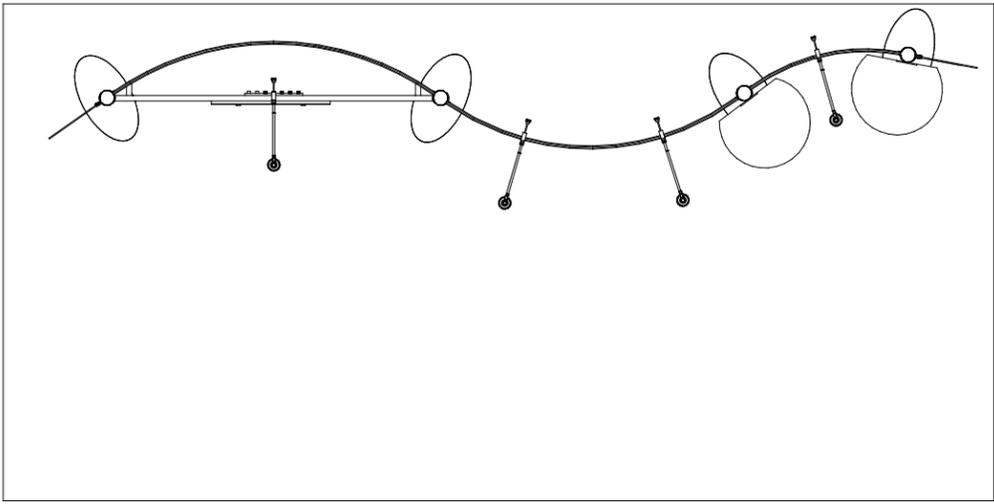


Perspective View



20'

10'

## General Setup Instructions

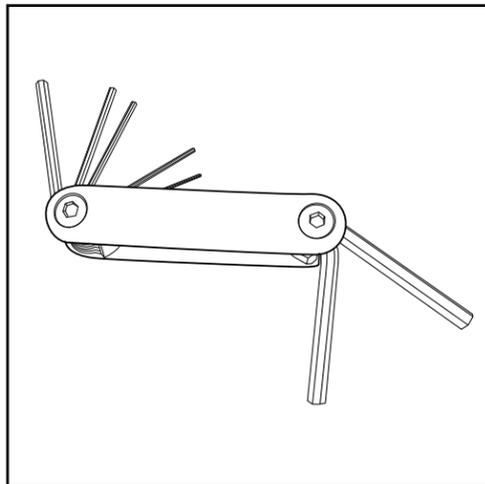
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

## Cleaning & Packing

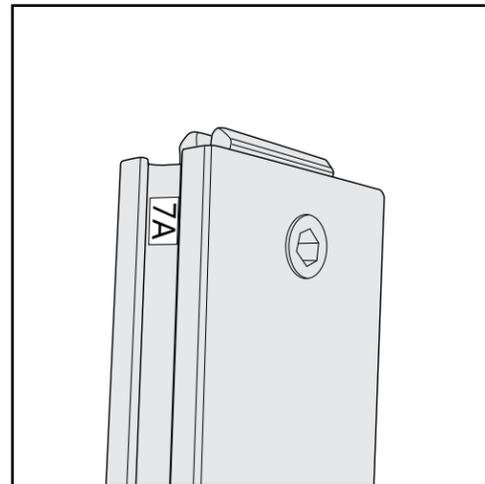
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.  
**Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

## Disassembly

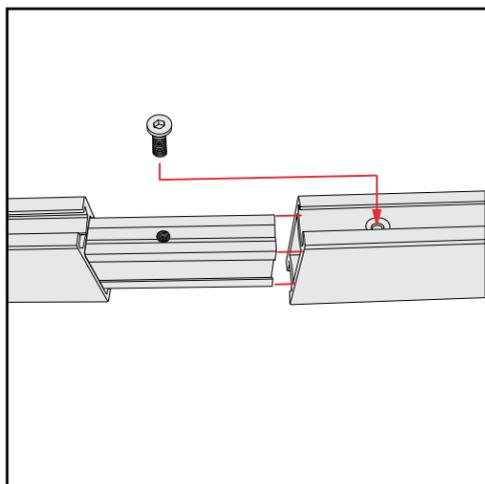
- For loss prevention, tighten all setscrews and locks during disassembly



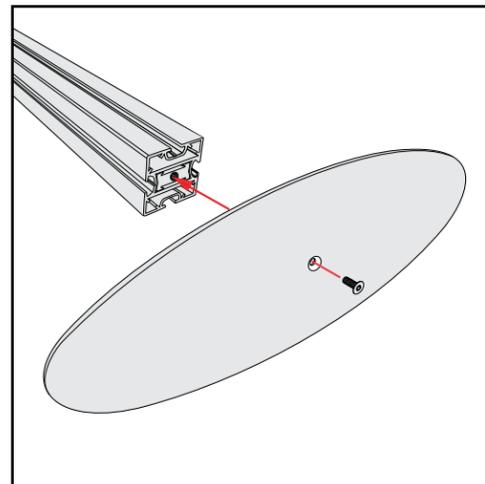
Hex Tool - Essential for Assembly



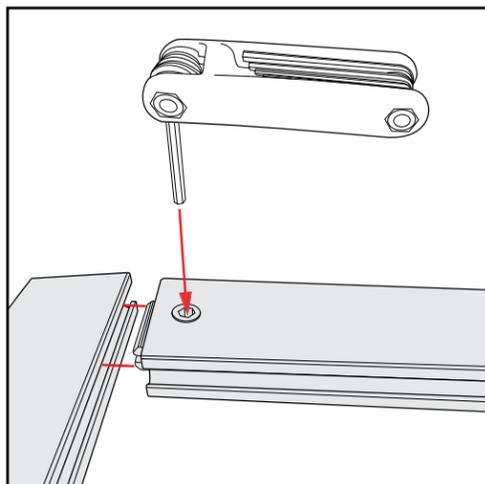
Part Identification - Numbering



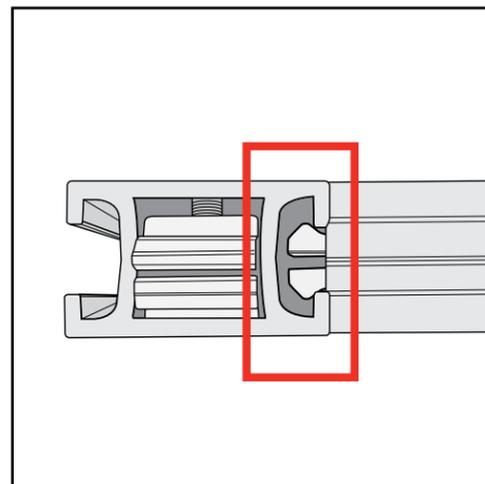
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



# WARNING



DO NOT USE POWER TOOLS



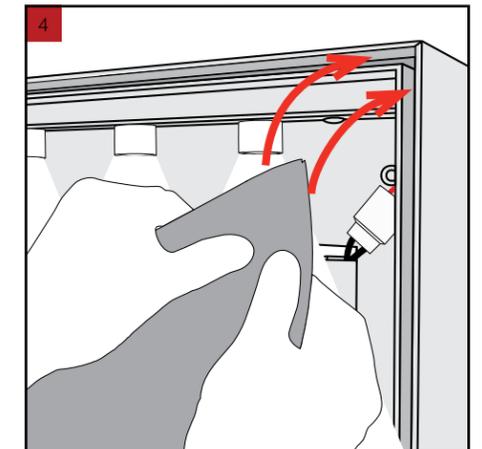
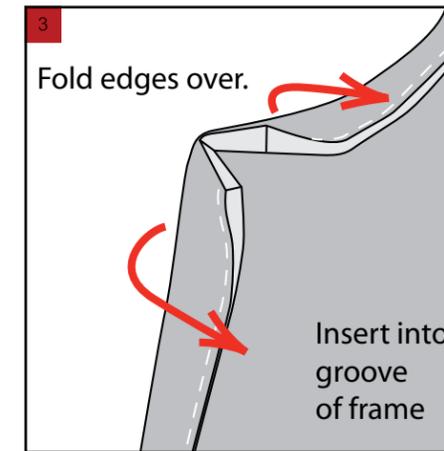
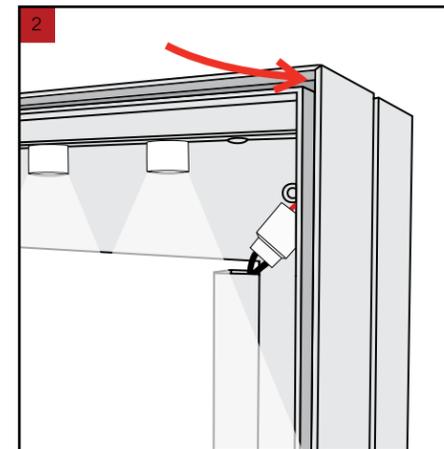
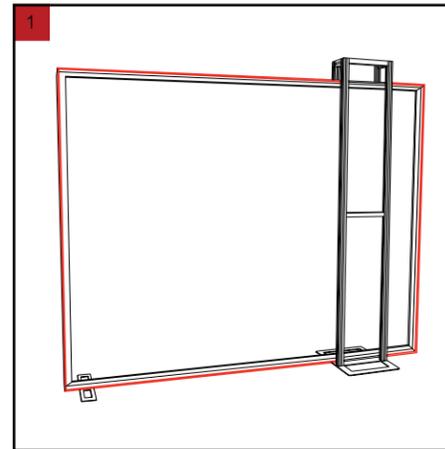
LADDERS OR LIFTS  
MAY BE REQUIRED



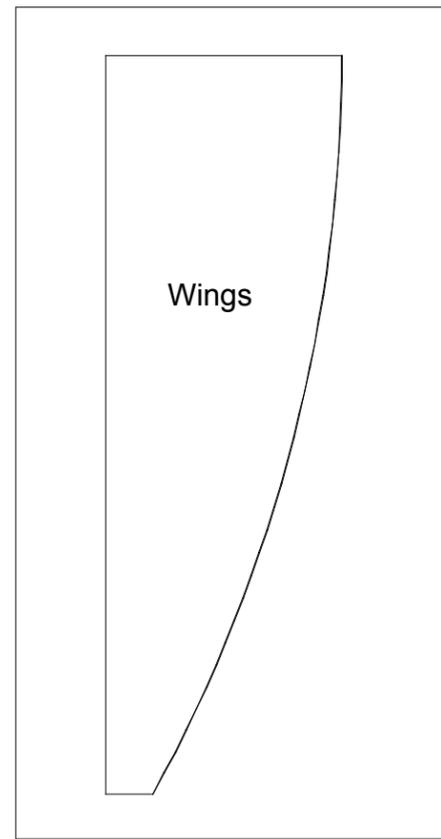
ALL CONNECTIONS MUST  
BE TIGHTLY SECURED

## SEG Graphic Installation

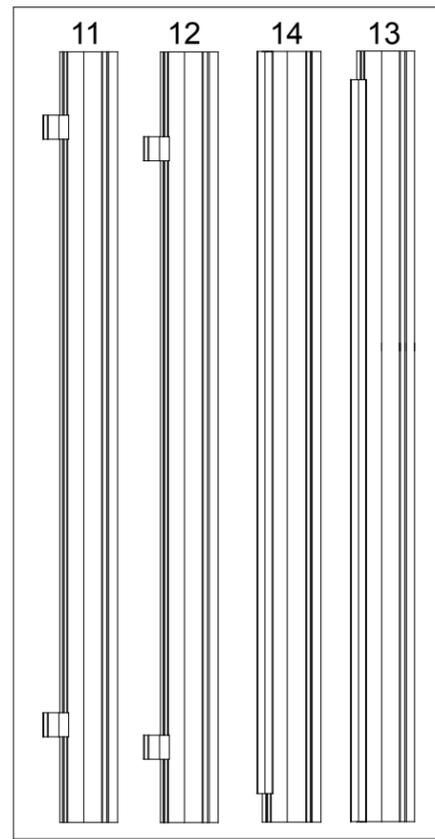
- 1) Locate channels along the edges of extrusions
- 2) Insert graphic corners first into channels then center point of graphic into channels. Allows for proportional fit around the perimeter of the extrusion.
- 3) Working from center to corner, slide silicon edge on graphic into channel.
- 4) After all edges of graphic have been inserted into channels, step back and assess graphic fit, make adjustments where needed.



Top View of Each Level



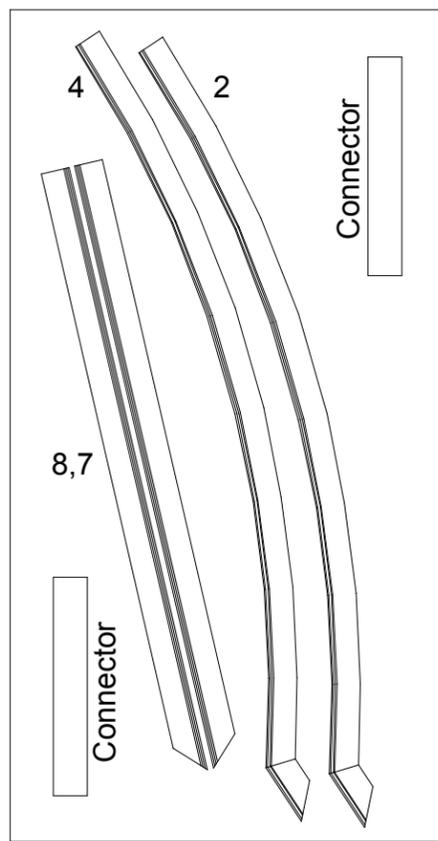
Level 1



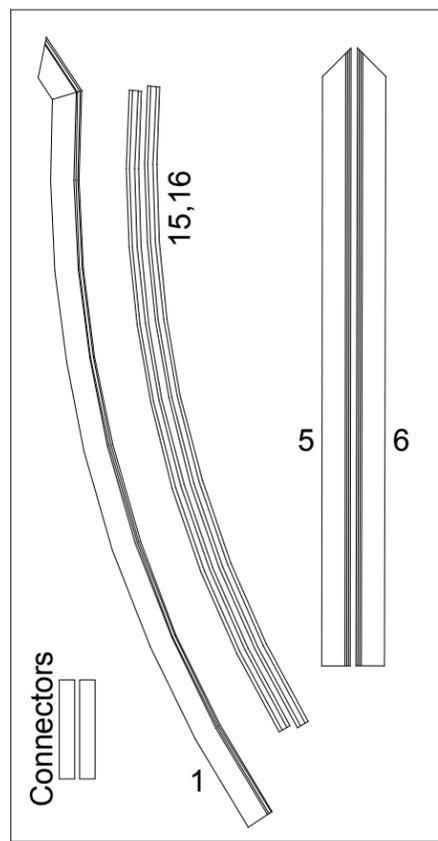
Level 2



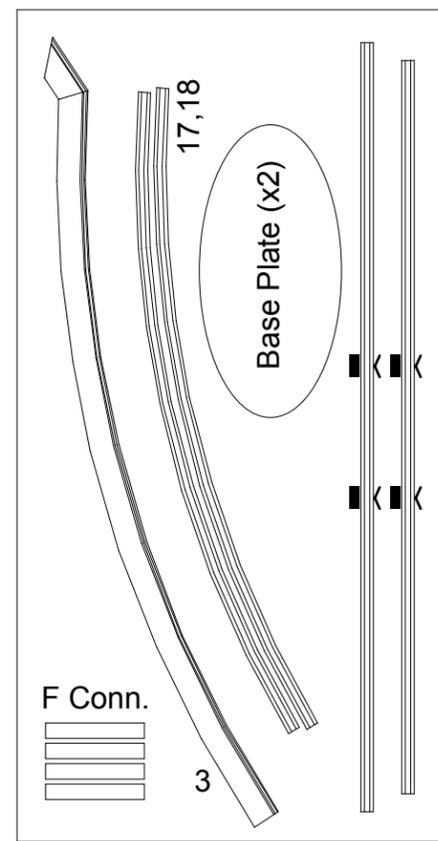
Top View of Each Level



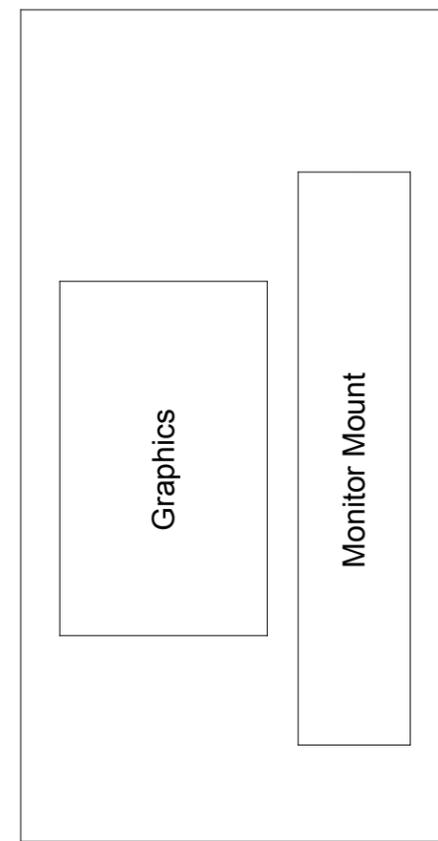
Level 1



Level 2

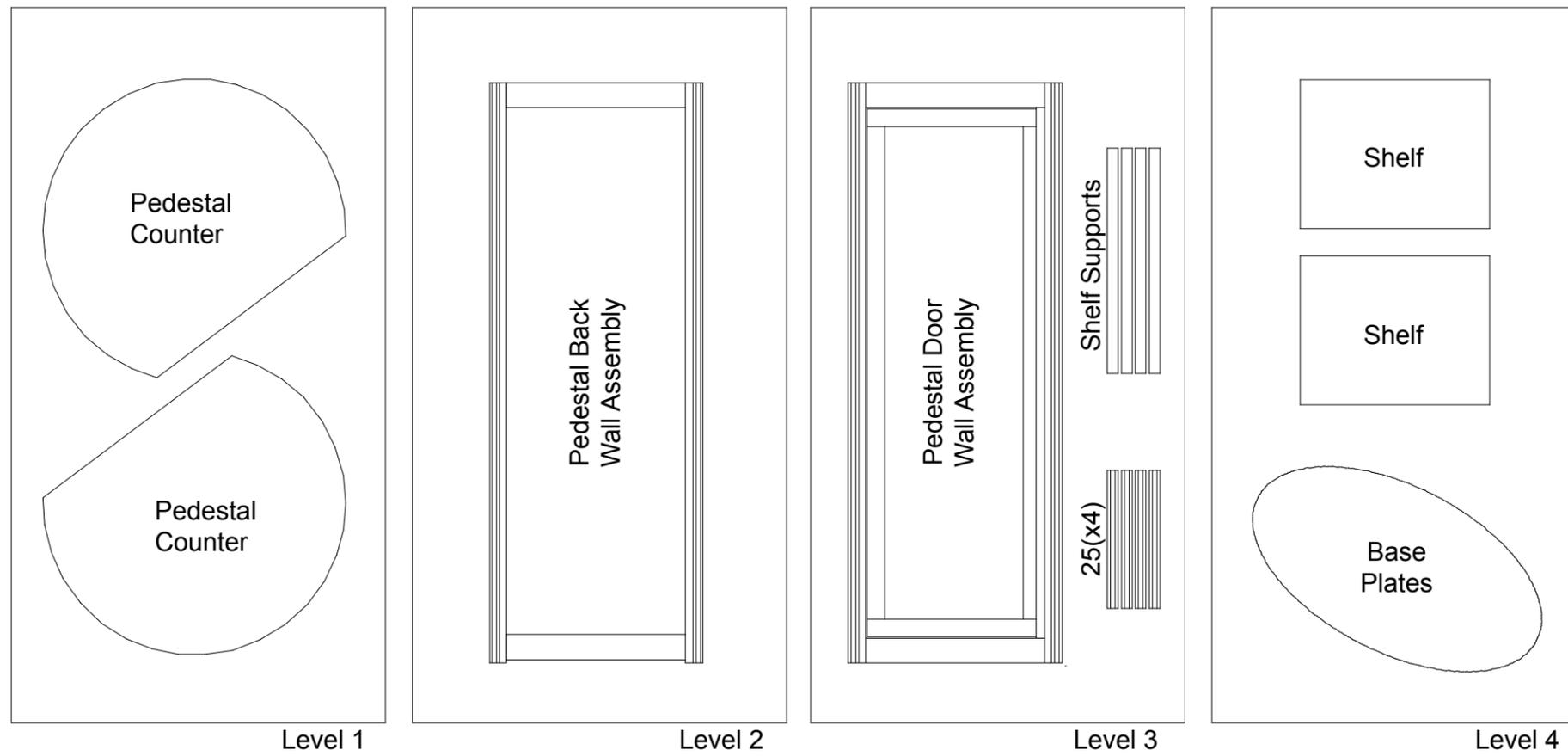


Level 3

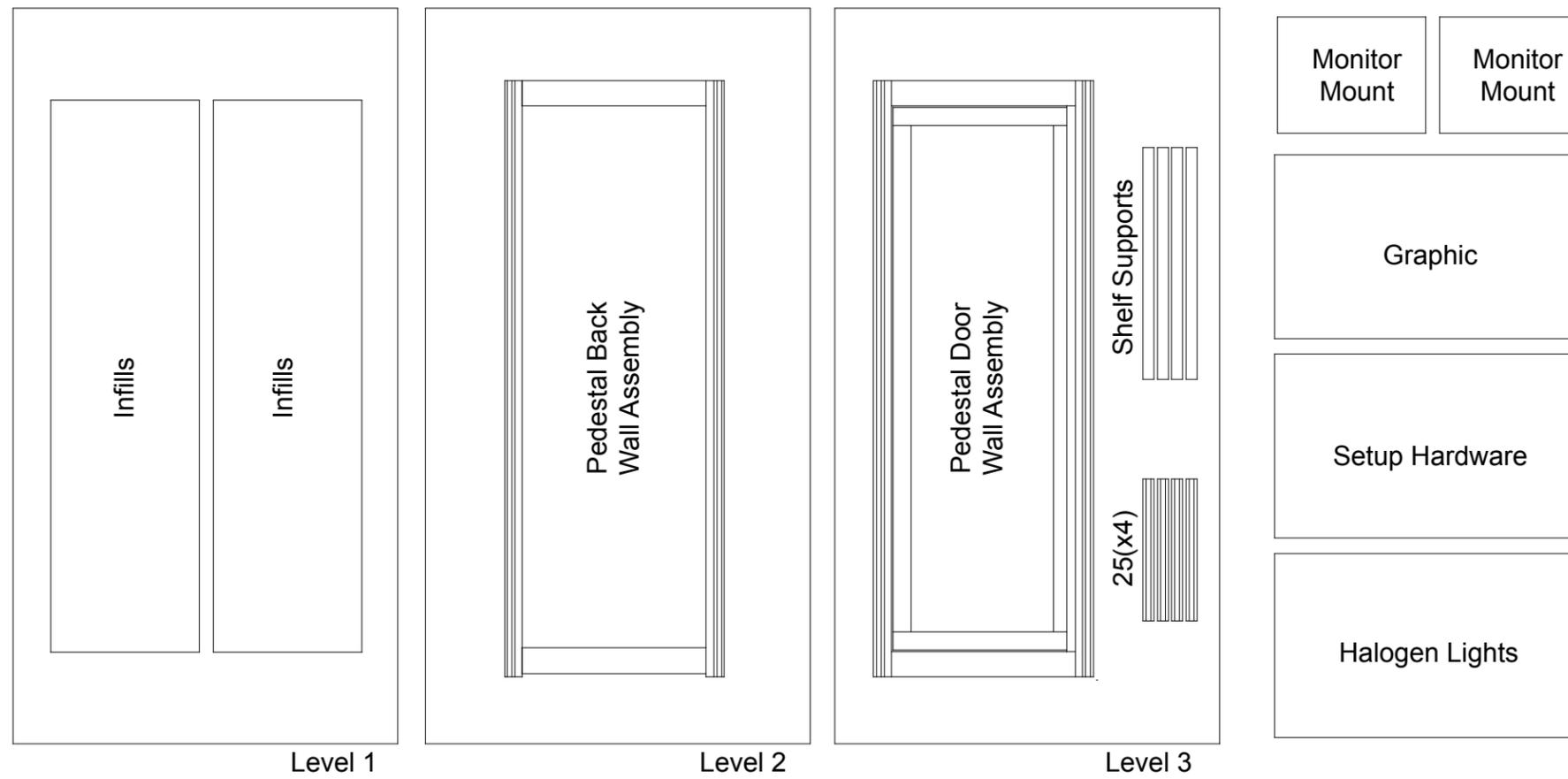


Level 4

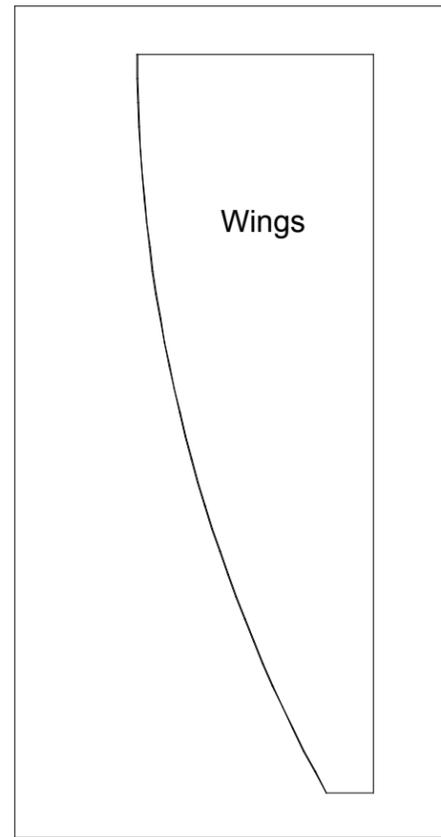
Top View of Each Level



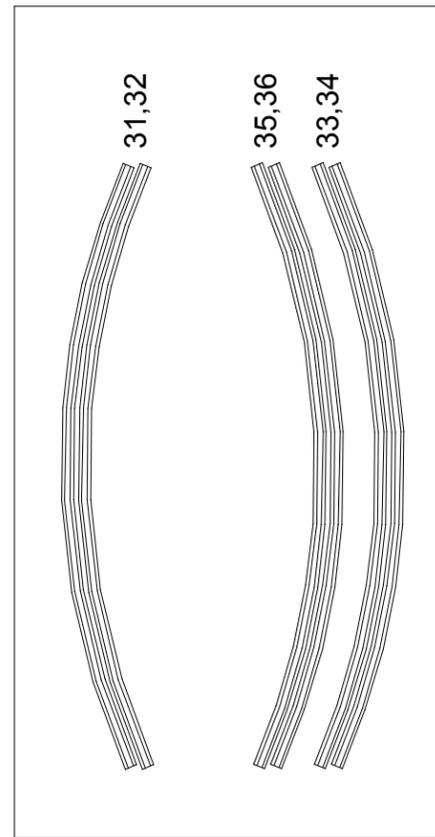
Top View of Each Level



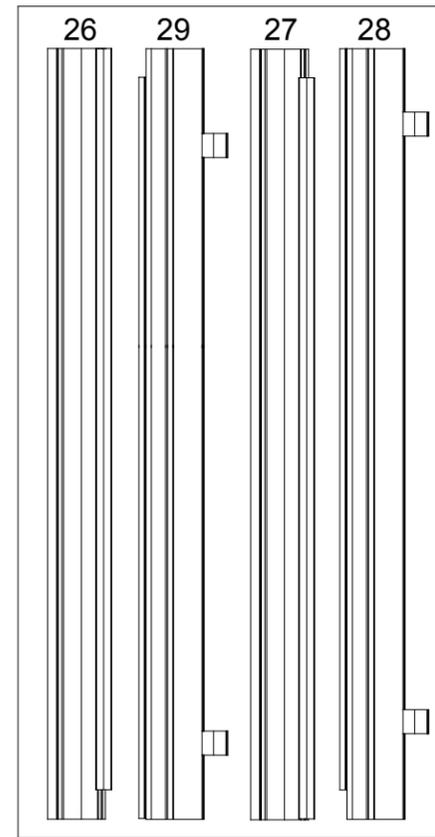
Top View of Each Level



Level 1



Level 2

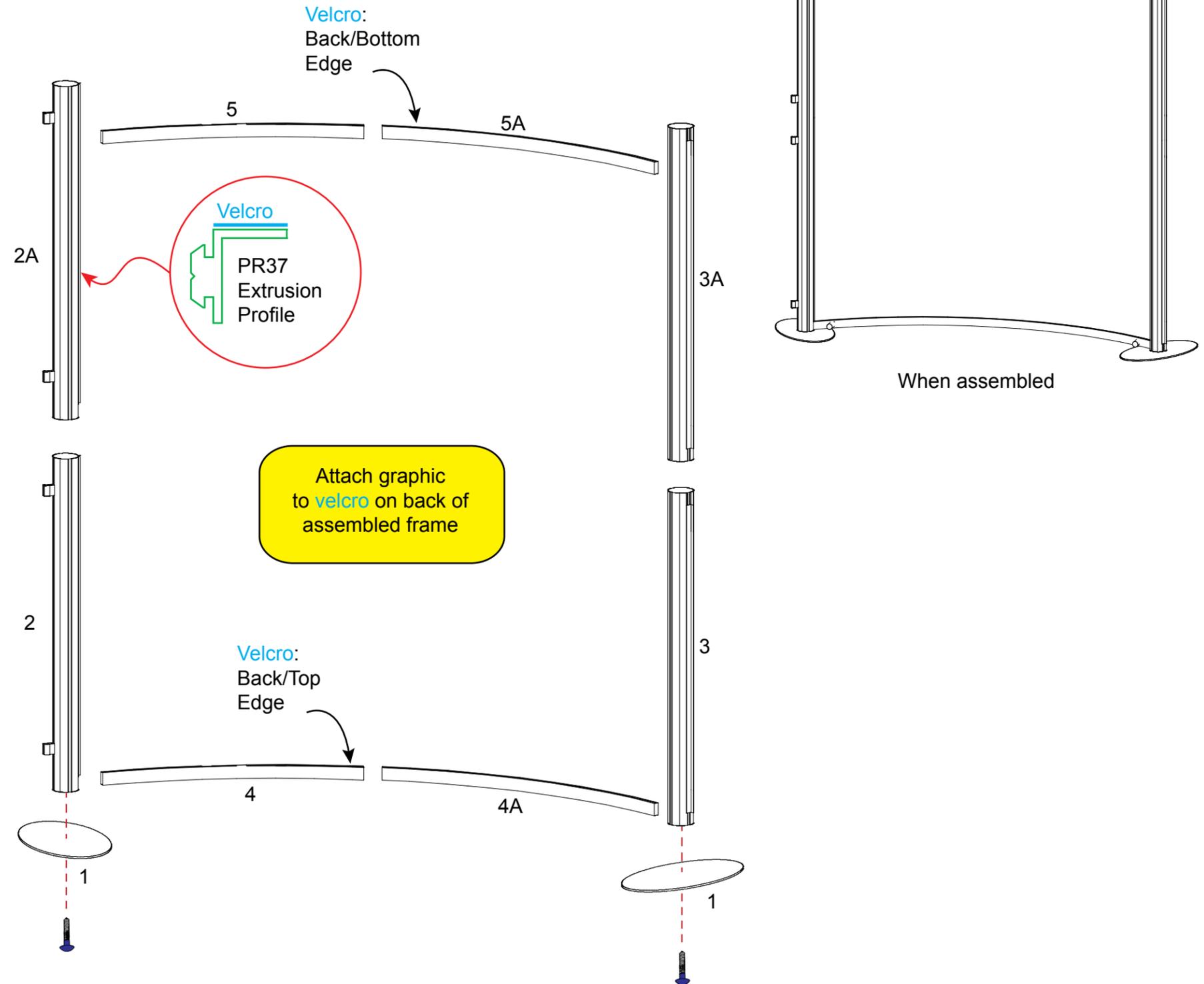
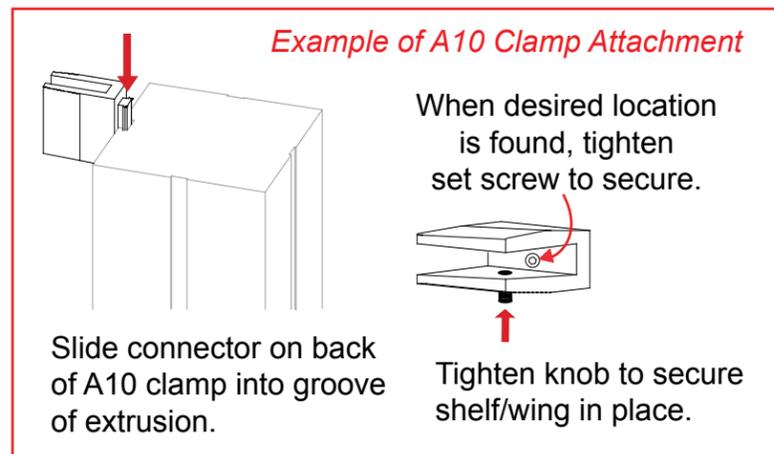


Level 3

Item	Qty.	Description
1	2	Base Plate
2/2A	1	48" h Round Vertical Extrusion
3/3A	1	48" h Round Vertical Extrusion
4/4A	1	41.7083" Curved Horizontal Extrusion
5/5A	1	41.7083" Curved Horizontal Extrusion

**Steps:**

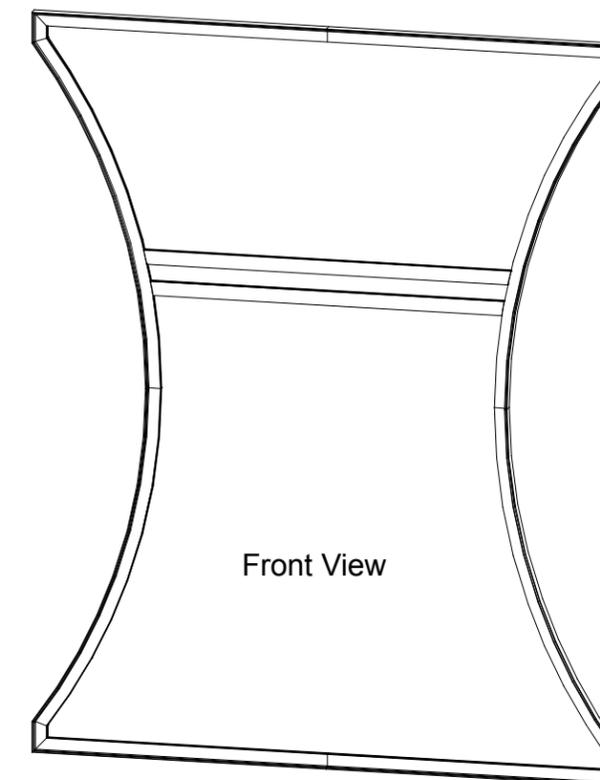
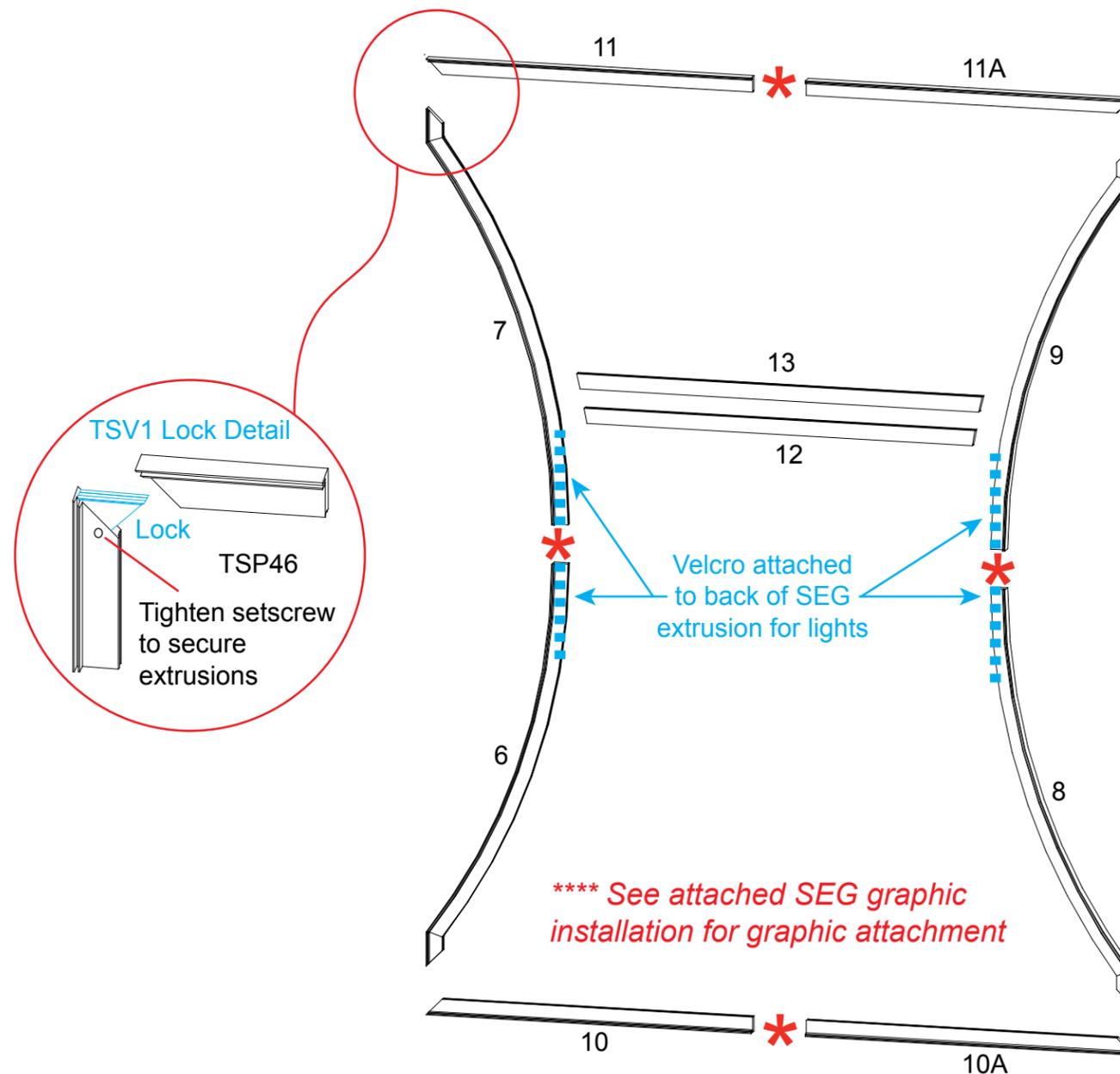
- 1) Attach base plates [1] to lower verticals [2] & [3] using bolts as shown.
- 2) Connect verticals [2] & [2A] together; repeat step to assembled [3] & [3A].
- 3) Connect horizontals [4] & [4A] together; repeat step to assemble [5] & [5A].
- 4) Attach horizontals [4/4A] & [5/5A] between verticals [2/2A] & [3/3A].
- 5) Install A10 clips to verticals [2/2A] where indicated. See **A10 Clamp Attachment** detail.



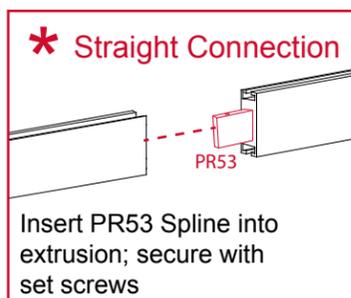
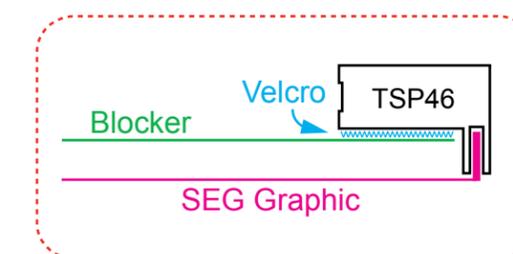
Item	Qty.	Description
6	1	48" h Curved Vertical Extrusion
7	1	48" h Curved Vertical Extrusion
8	1	48" h Curved Vertical Extrusion
9	1	48" h Curved Vertical Extrusion
10/10A	1	38.5" w Horizontal Extrusion
11/11A	1	38.5" w Horizontal Extrusion
12	1	46.2573" w Horizontal Extrusion
13	1	48" w Horizontal Extrusion

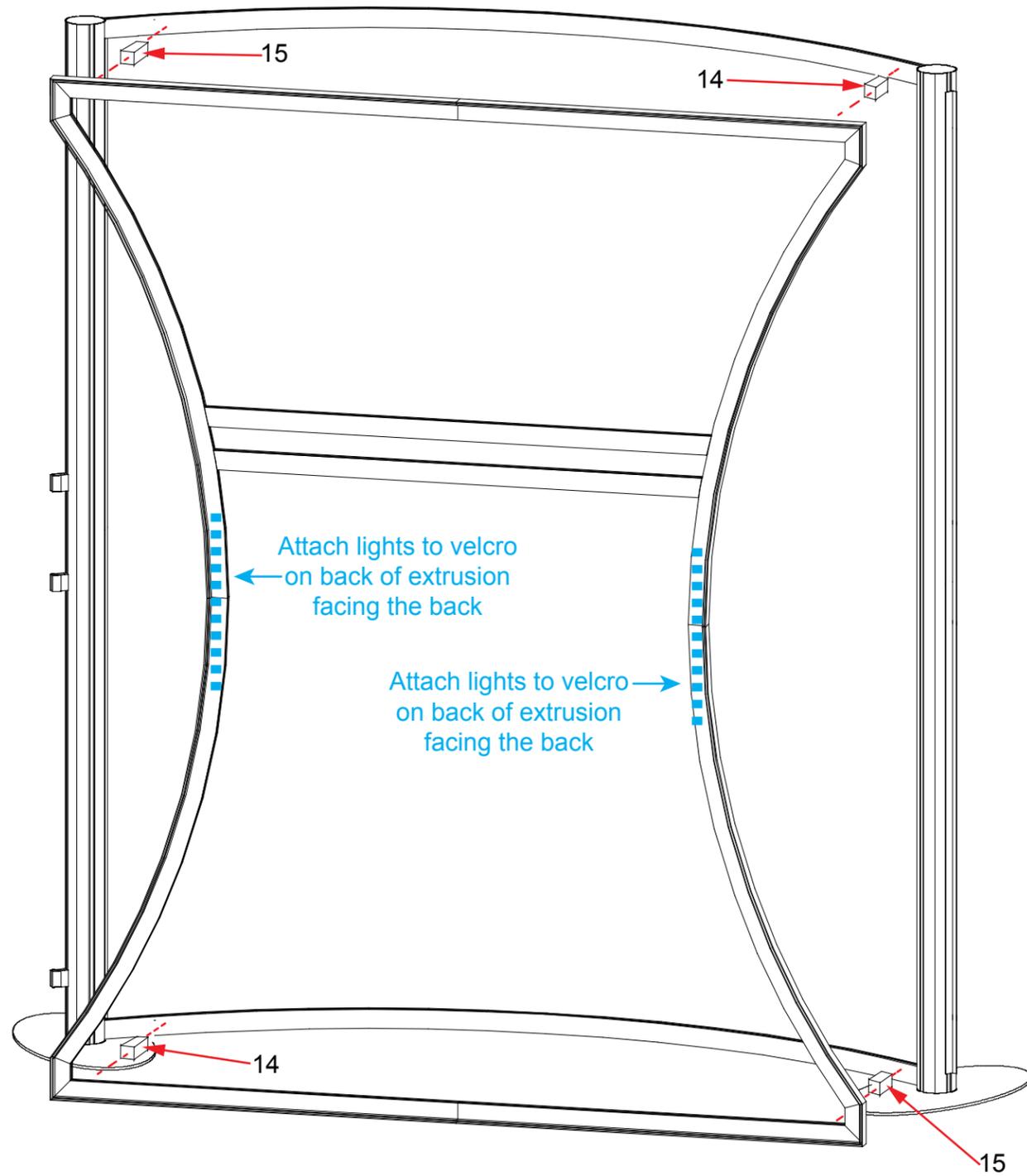
**Steps:**

- 1) Assembled SEG frame pieces together as shown. Refer to detail. See **Straight Connection** detail.



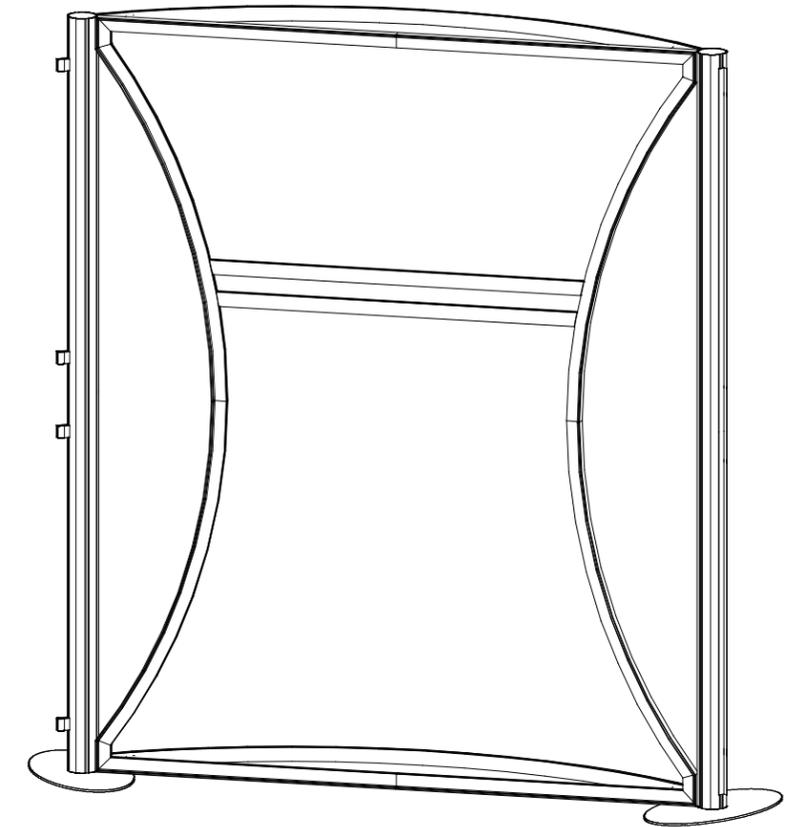
When assembled



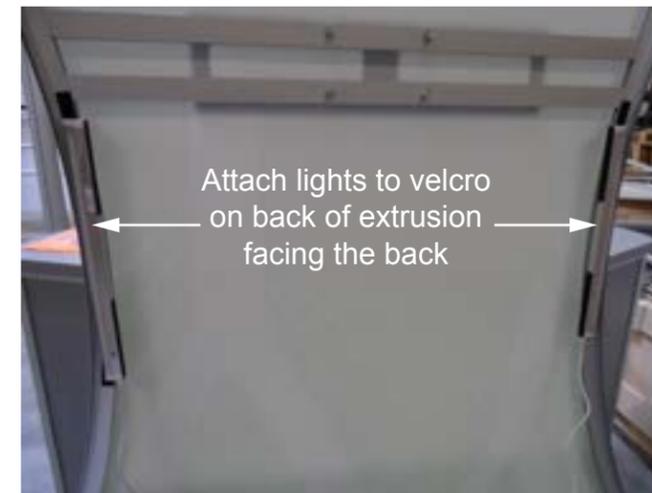


Item	Qty.	Description
14	2	Standoff Block
15	2	Standoff Block

- Steps:
- 1) Attach assembled SEG frame to backwall using connectors [14] & [15] as show.
  - 2) Attach lights to velcro on back of SEG frame.



When assembled

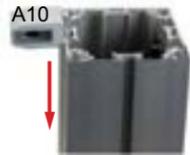


Steps:

- 1) Connect Light to the upper horizontal of SEG Frame.  
See [Light Connection](#) detail.
- 2) Attach Wings to A10 clips on verticals [2/2A].  
See [Wing Attachment](#) detail.
- 3) Install Monitor Mount to horizontals [12] & [13].  
See [Monitor Mount Attachment](#) detail.

**\* Wing Attachment**

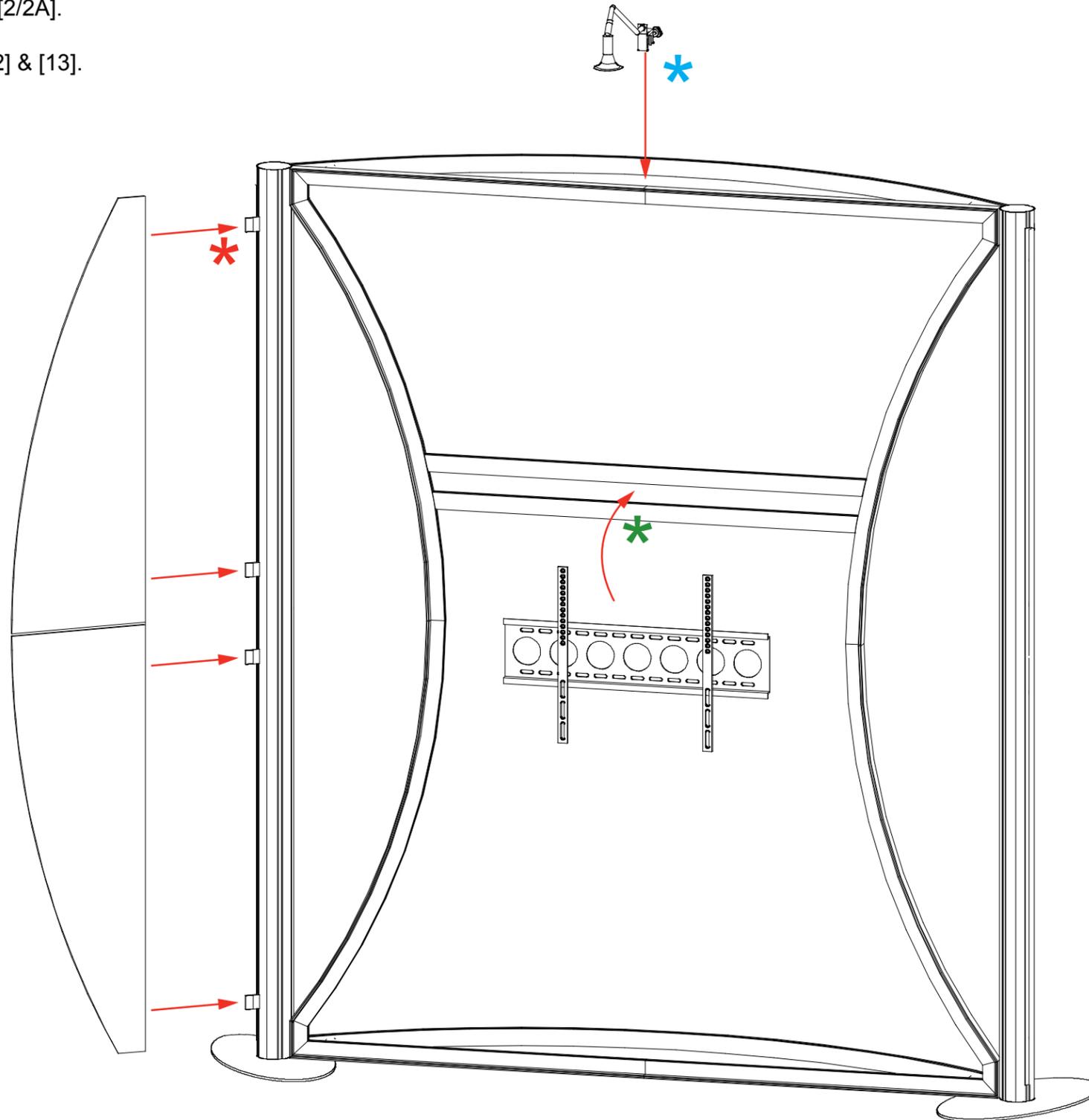
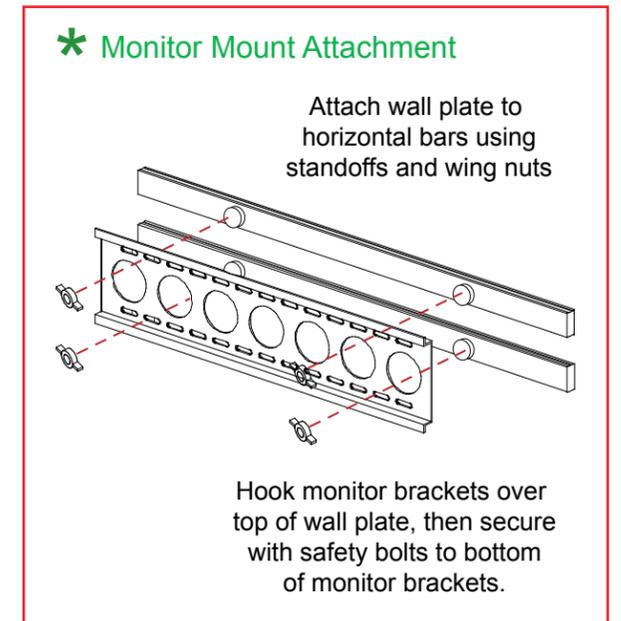
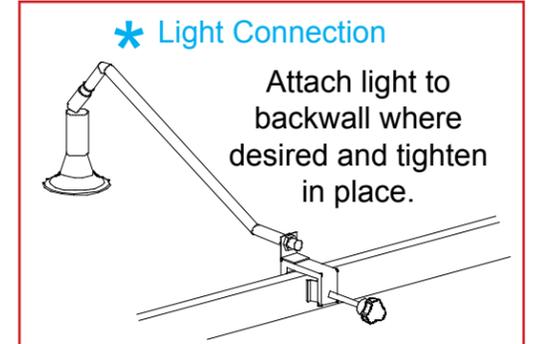
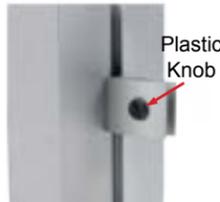
Slide A10 Clamp into groove of square extrusion.



When desired location is found, tighten set screw to secure.

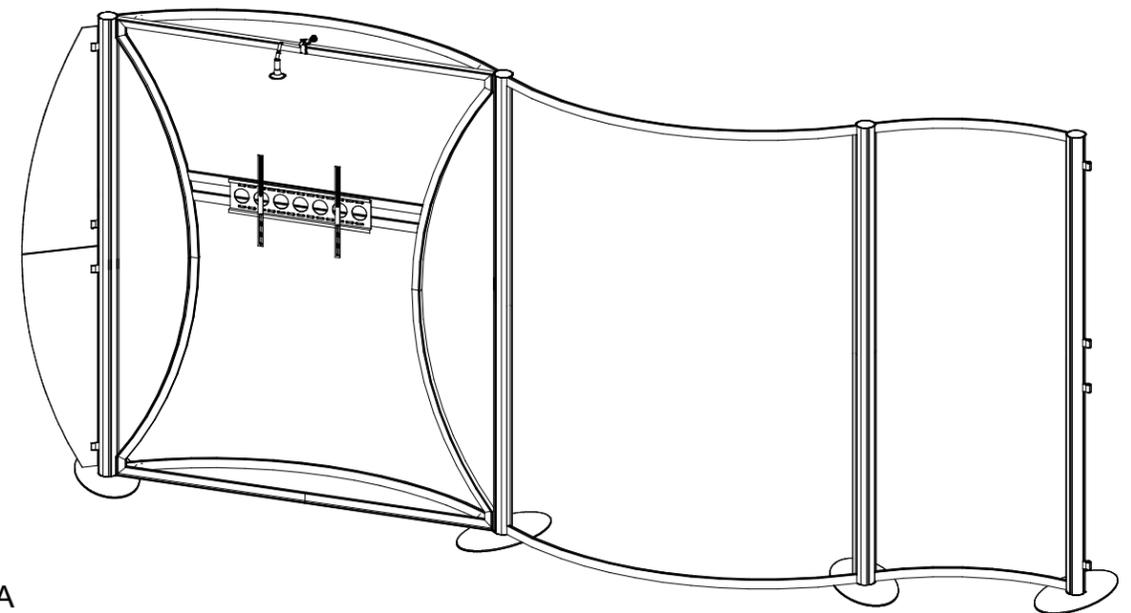


Tighten black plastic set screw to secure Wing in place.

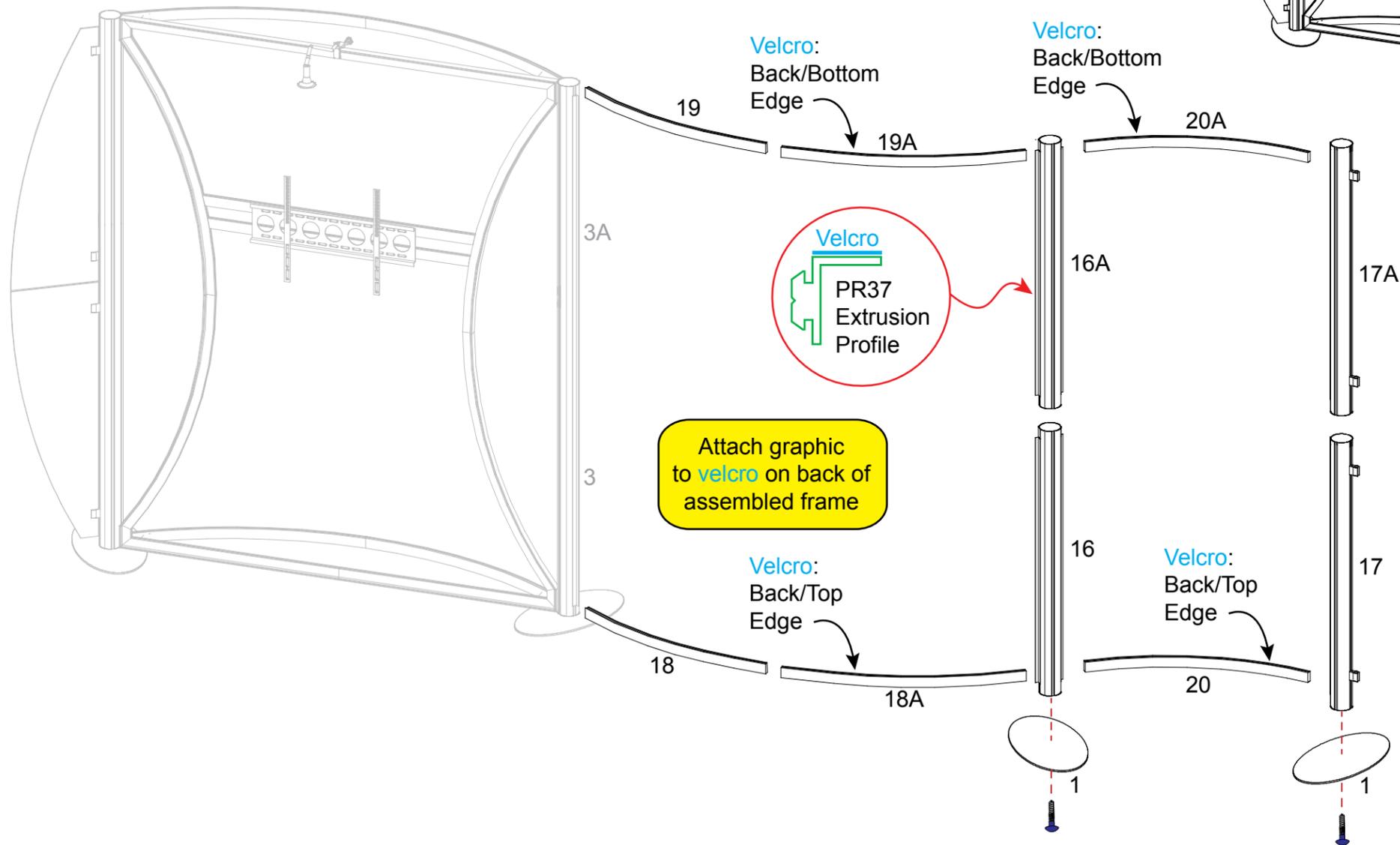


**Steps:**

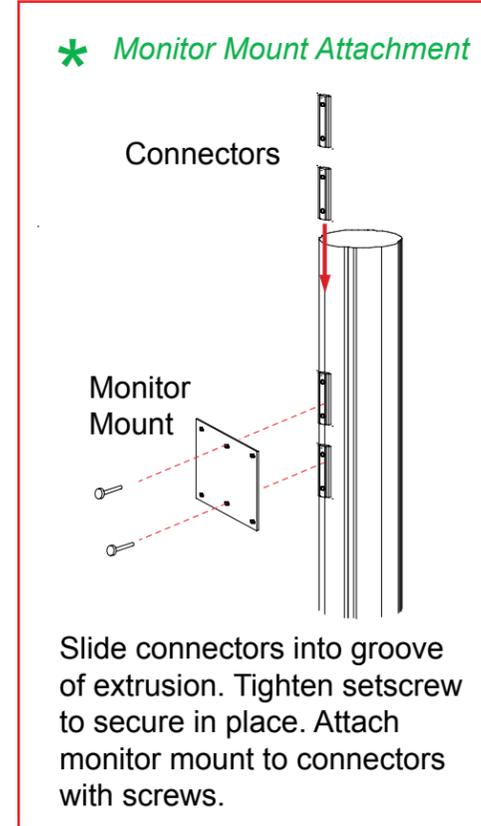
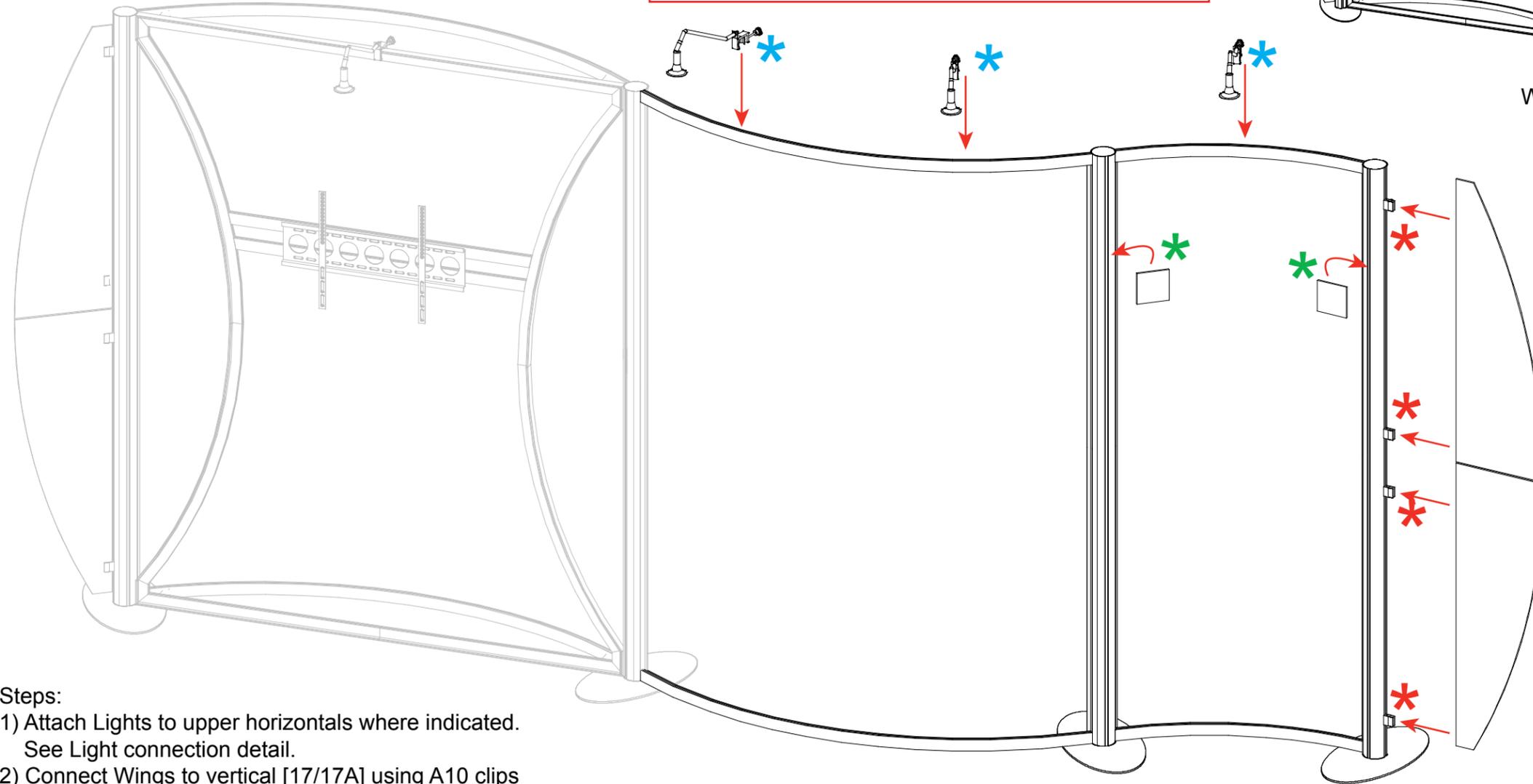
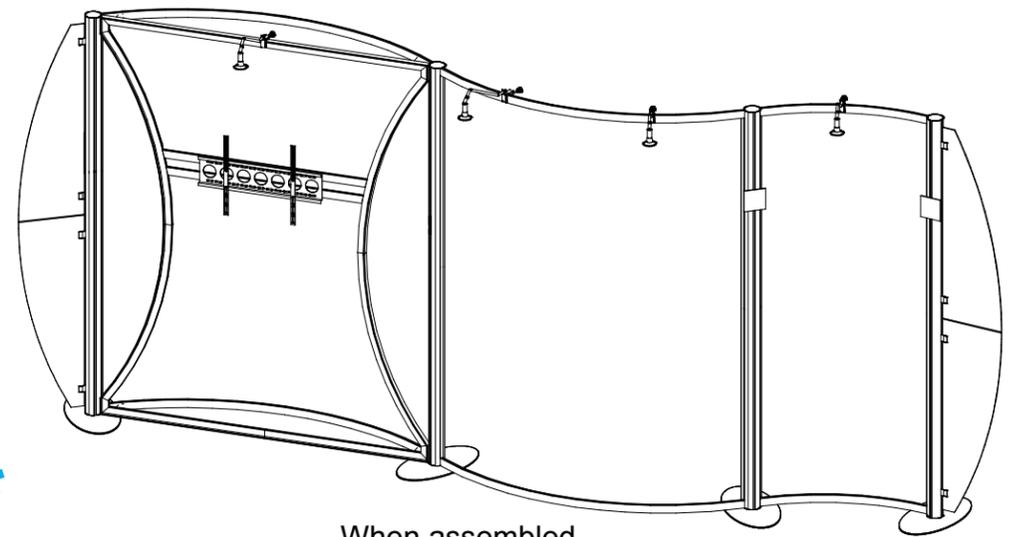
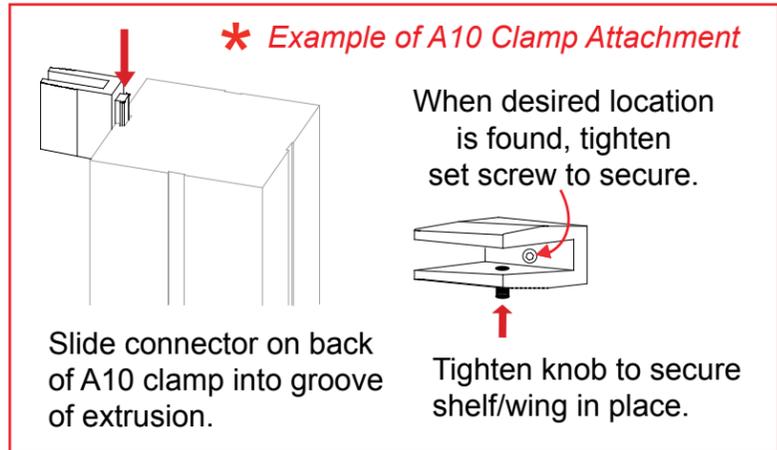
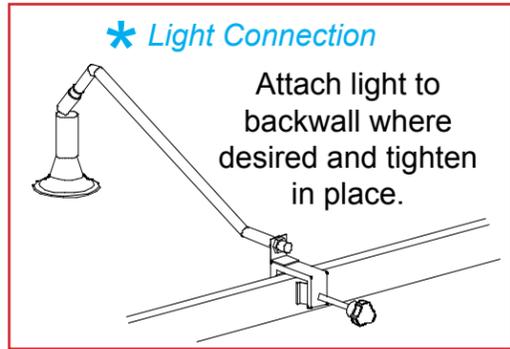
- 1) Attach base plates to lower verticals [16] & [17] using bolts as shown.
- 2) Connect vertical [16A] to vertical [16] together; repeat step to connect [17] & [17A].
- 3) Connect curved horizontals [18] & [18A] together; repeat step to connect [19] & [19A].
- 4) Attach curved horizontal assemblies [18/18A] & [19/19A] between verticals [3/3A] & [16/16A].
- 5) Connect horizontals [20] & [20A] between verticals [16/16A] & [17/17A].



When assembled



Item	Qty.	Description
1	2	Base Plate
16/16A	1	48" h Round Vertical Extrusion
17/17A	1	48" h Round Vertical Extrusion
18/18A	2	38" Curved Horizontal Extrusion
19/19A	2	38" Curved Horizontal Extrusion



- Steps:
- 1) Attach Lights to upper horizontals where indicated. See Light connection detail.
  - 2) Connect Wings to vertical [17/17A] using A10 clips. See A10 Clamp Attachment detail.
  - 3) Install Monitor Mounts to verticals where indicated. See Monitor Mount Attachment detail.

Item	Qty.	Description
21	2	42" h Corner Vertical Extrusion
22	2	42" h Corner Vertical Extrusion
23	2	42" h Corner Vertical Extrusion
24	2	42" h Corner Vertical Extrusion
25/25A	8	13" w Horizontal Extrusion
26/26A	8	10" w Horizontal Extrusion

**Steps:**

- 1) Attach lower horizontals between verticals.
- 2) Attach door to vertical [24]. Refer to *Door Attachment* detail.
- 3) Slide infills between verticals as shown.
- 4) Attach upper horizontals between verticals.
- 5) Attach shelf supports to inside of assembled pedestal using velcro.
- 6) Place shelf on top of shelf supports.
- 7) Place counter on top of assembled pedestal.

