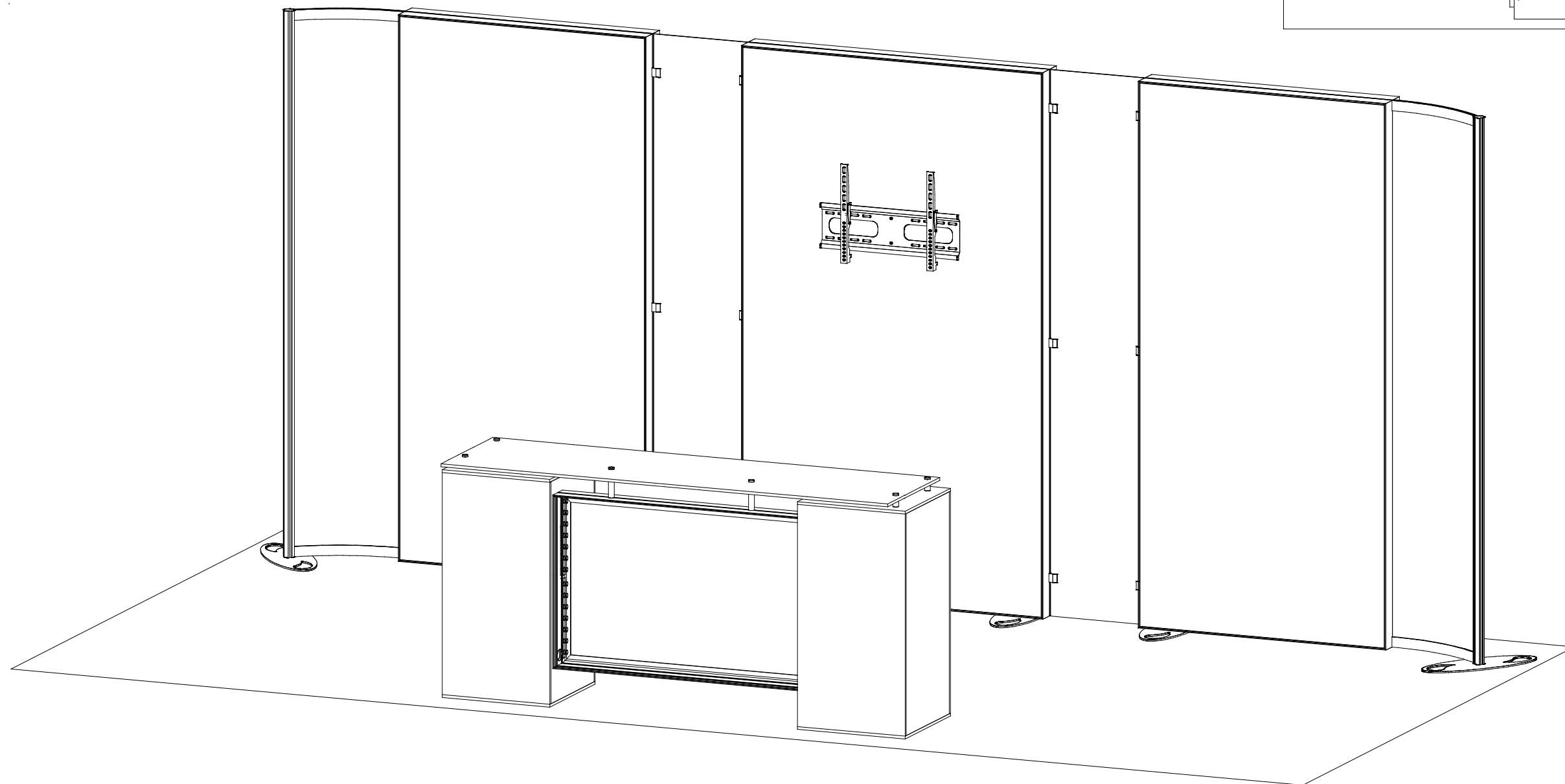
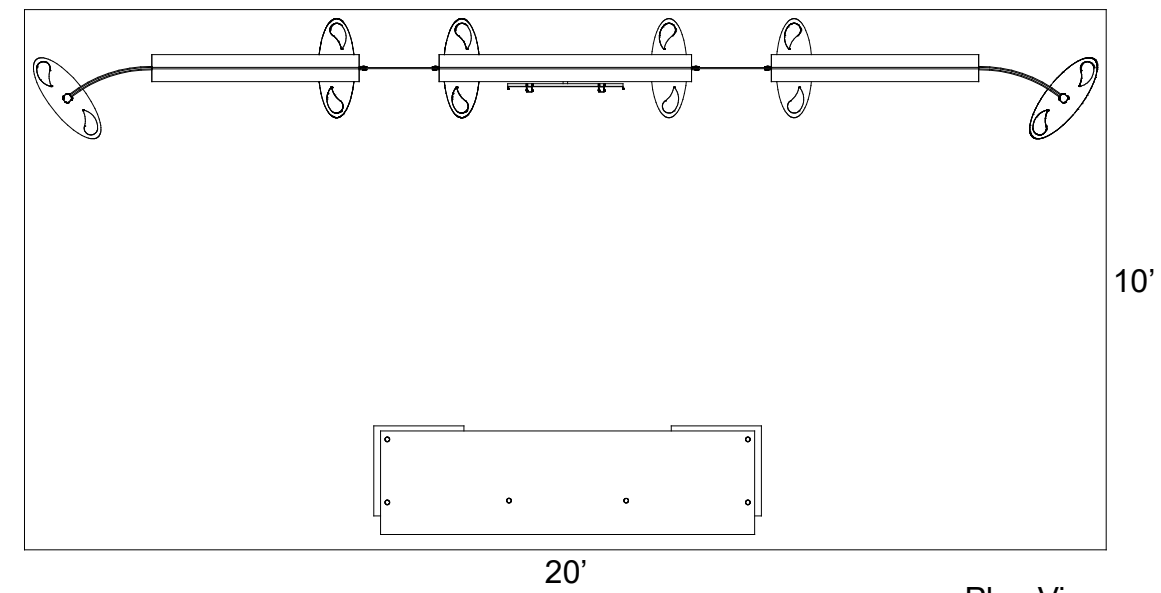
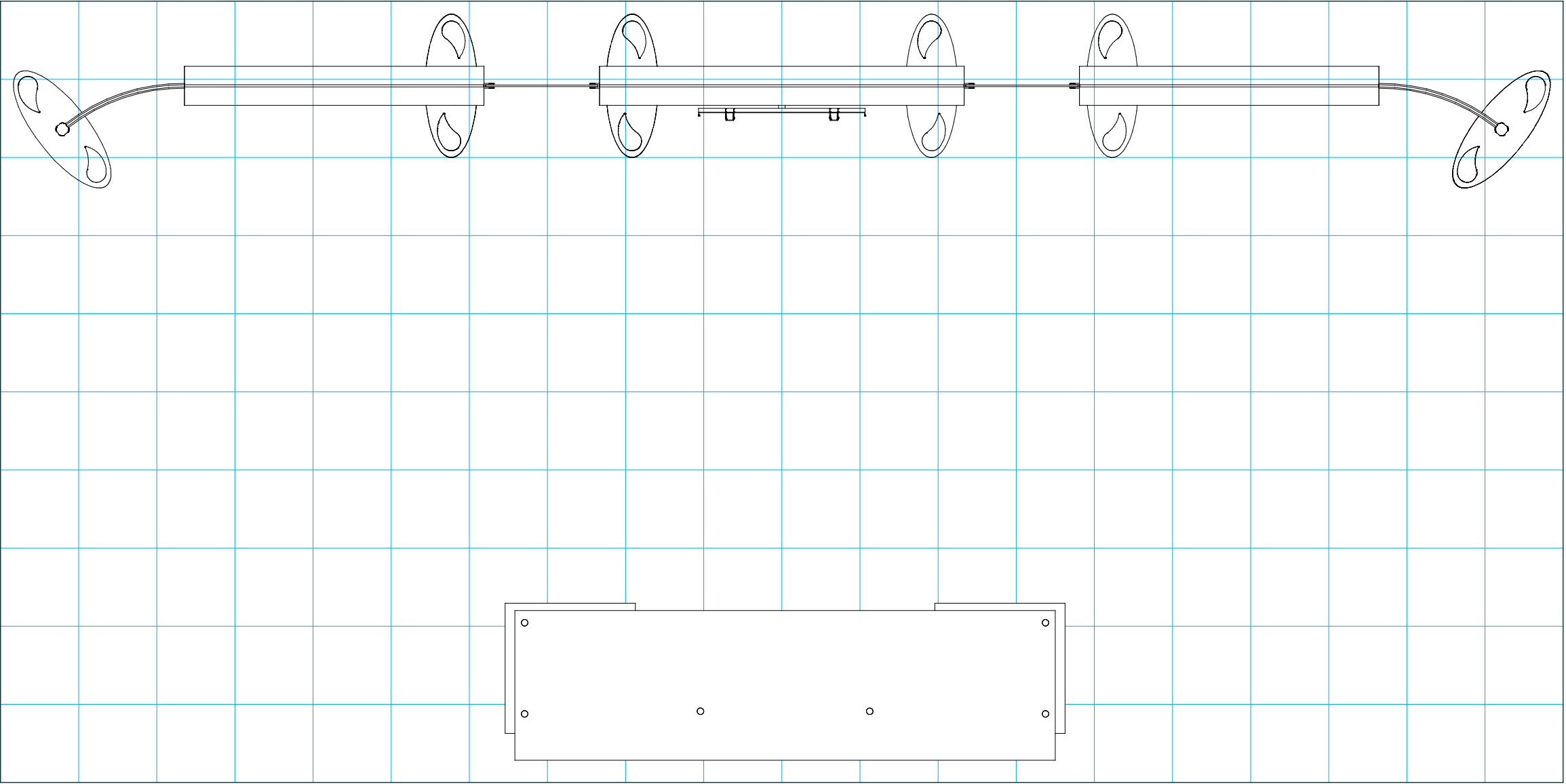






 = 1 sq foot

General Setup Instructions

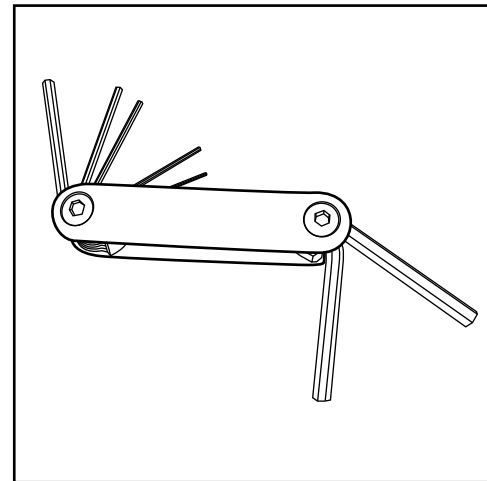
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

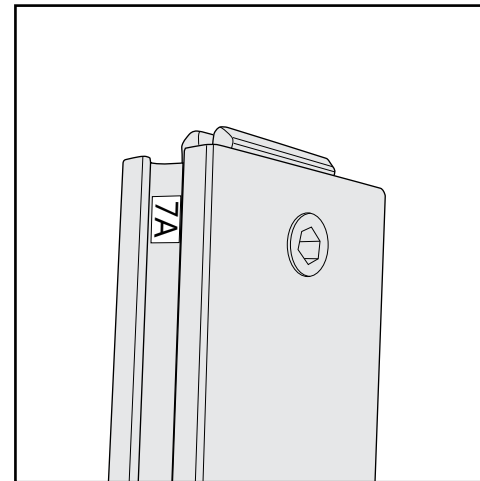
- For Cleaning Metal, Plex, & Laminate Parts:
Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials.
All provided packing materials are for ease of repacking & component protection.

Disassembly

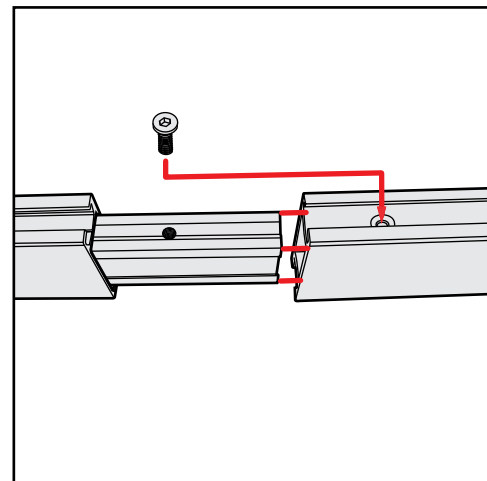
- For loss prevention, tighten all set screws and locks during disassembly.



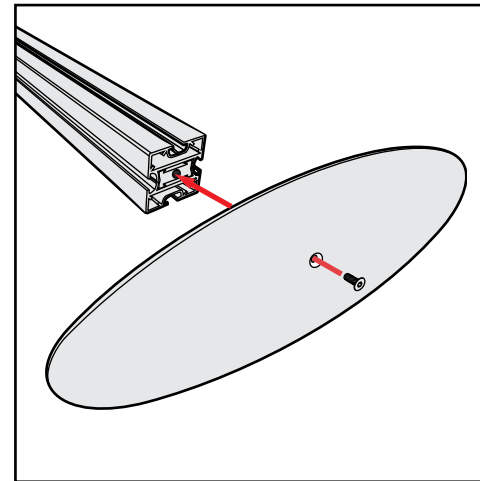
Hex Tool - Essential for Assembly



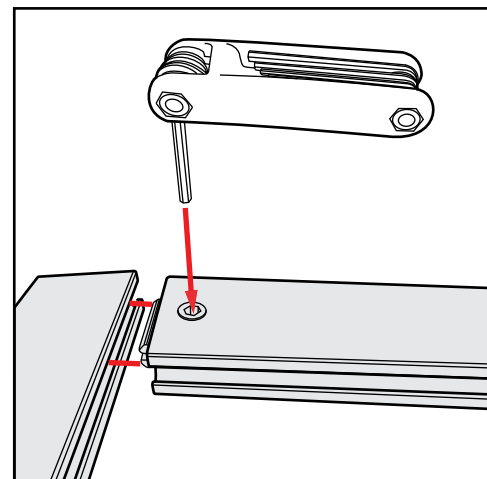
Part Identification - Numbering



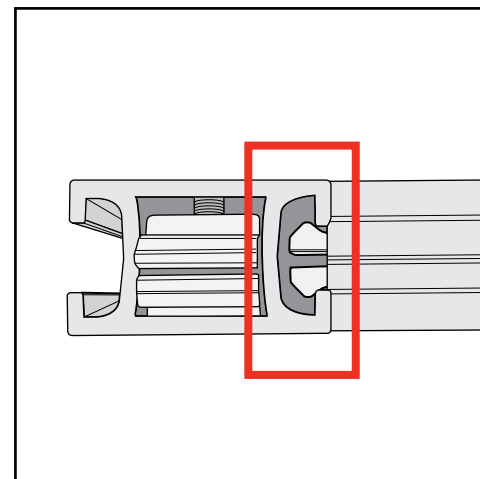
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



WARNING



DO NOT USE POWER TOOLS



LADDERS OR LIFTS
MAY BE REQUIRED



ALL CONNECTIONS MUST
BE TIGHTLY SECURED

euro lt | HYBRIDS

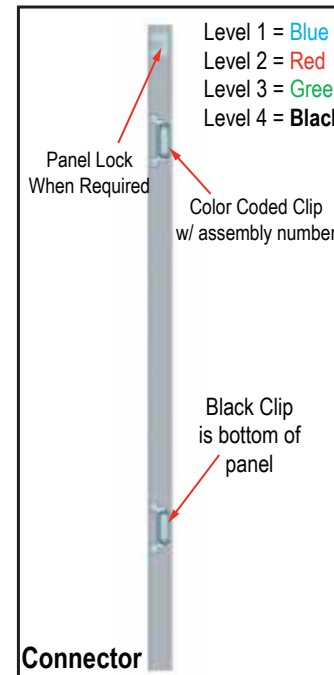
Using Your Setup Instructions

The Euro LT Hybrids Setup Instructions are created specifically for your configuration. They are laid out sequentially in levels, including exploded views, and a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

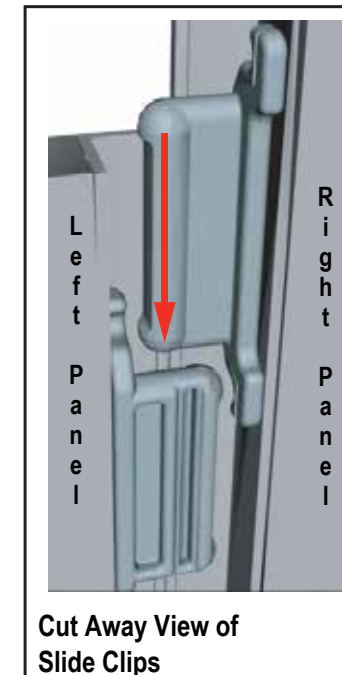
Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

Cleaning and Packing Your Display

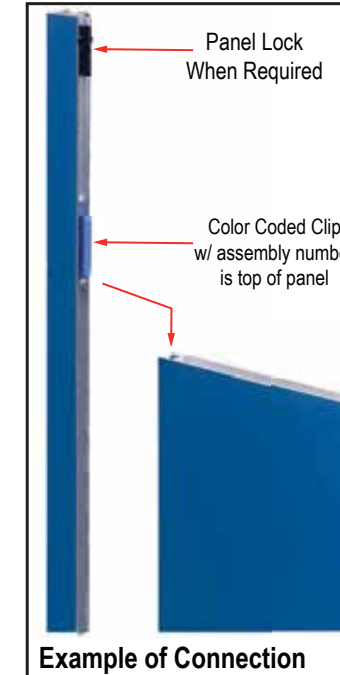
- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts, countertops, or panels use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



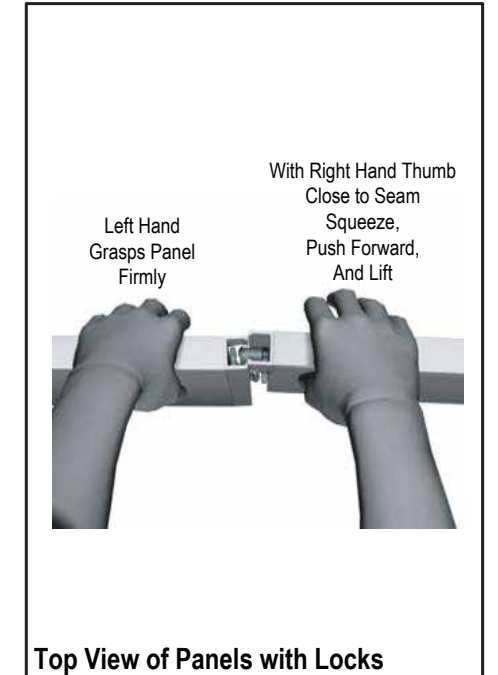
Each component has 2 clips, the lower clip is ALWAYS black. The top clip is color coded to distinguish which level. The color coded clip also contains the numbered label.



Components connect together by aligning them and sliding downward connecting clips together.



Configurations are assembled from left to right, usually starting with #1 and following the numbered sequence.



The first level of components contain panel locks that are located at the top of the panel for extra stability and seamless connection. When disassembling panels twist top connection slightly and lift right panel upward.

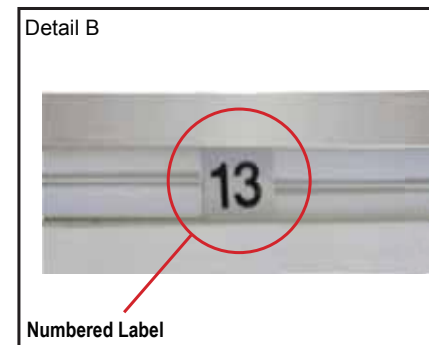
General Setup Instructions for Extrusion System



Most exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



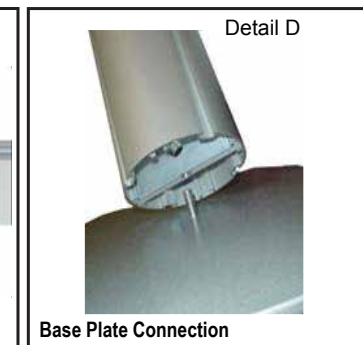
Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



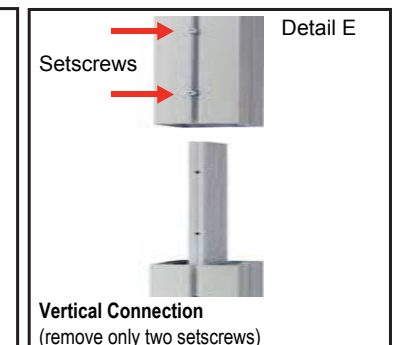
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With extrusion components the labels contain Black numbers unless otherwise specified.



Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

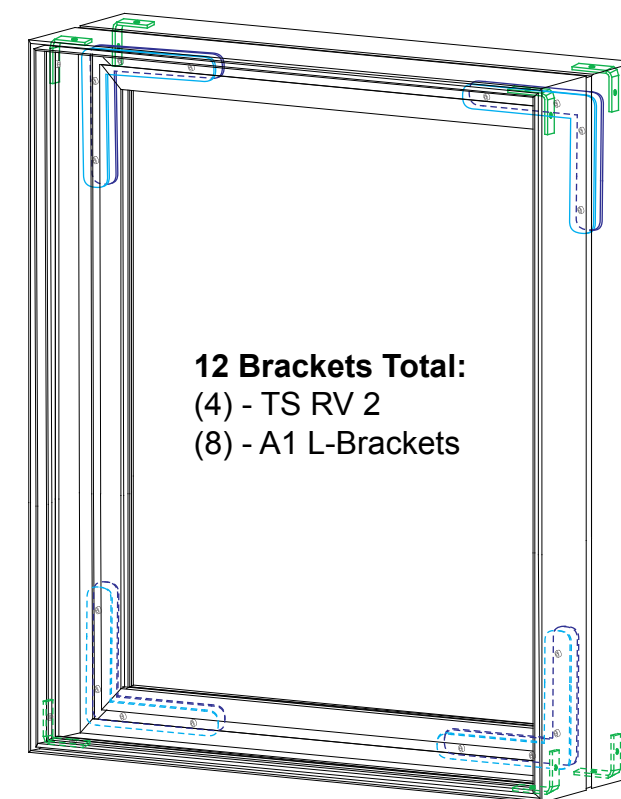
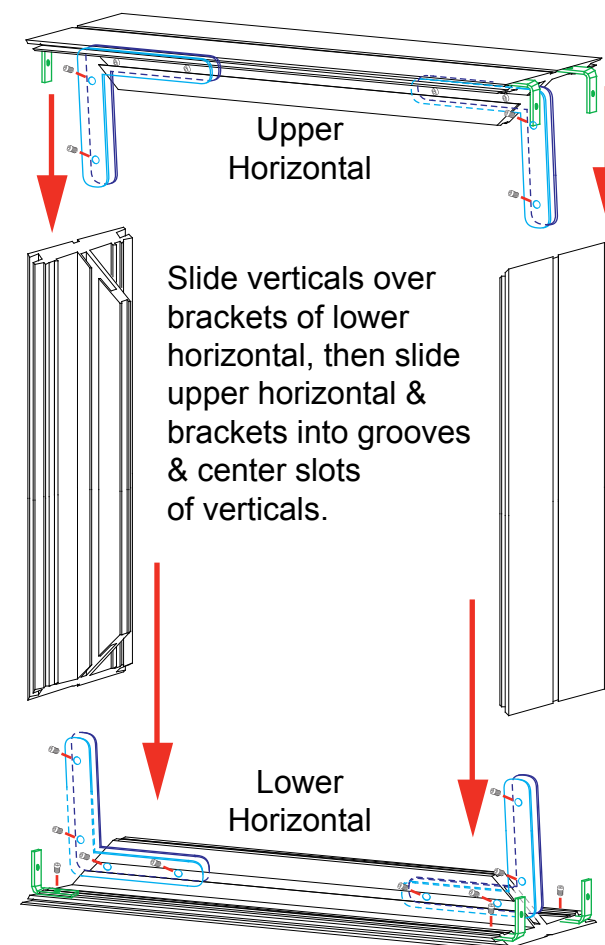
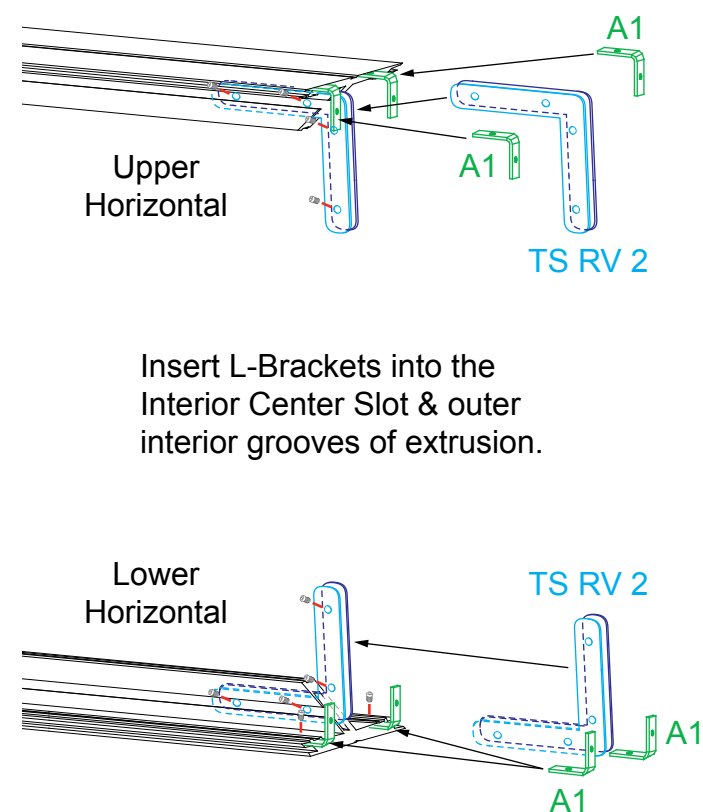
Corner Bracket Installation

- 1) Slide TWO-PIECE **TS RV 2** L-bracket into Interior Center Slot of extrusion so that two set screws are inside groove. Tighten two set screws to secure.
- 2) Slide two **A1** L-Brackets into outer interior grooves of upper and lower horizontals. Tighten set screws to secure.
- 3) Slide vertical extrusion over exposed ends of brackets in lower horizontal. Tighten set screws to secure.
- 4) Slide exposed ends of installed brackets of upper horizontal into open ends of verticals. Tighten set screws to secure.

Disassembly

- 1) Loosen set screws on brackets and slide extrusions off of brackets.

Corner Connection

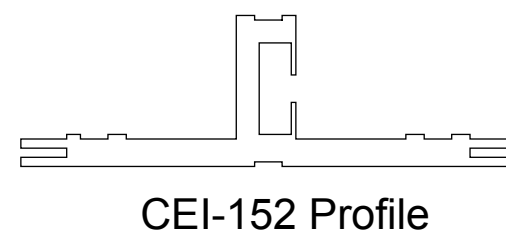


12 Brackets Total:
(4) - TS RV 2
(8) - A1 L-Brackets

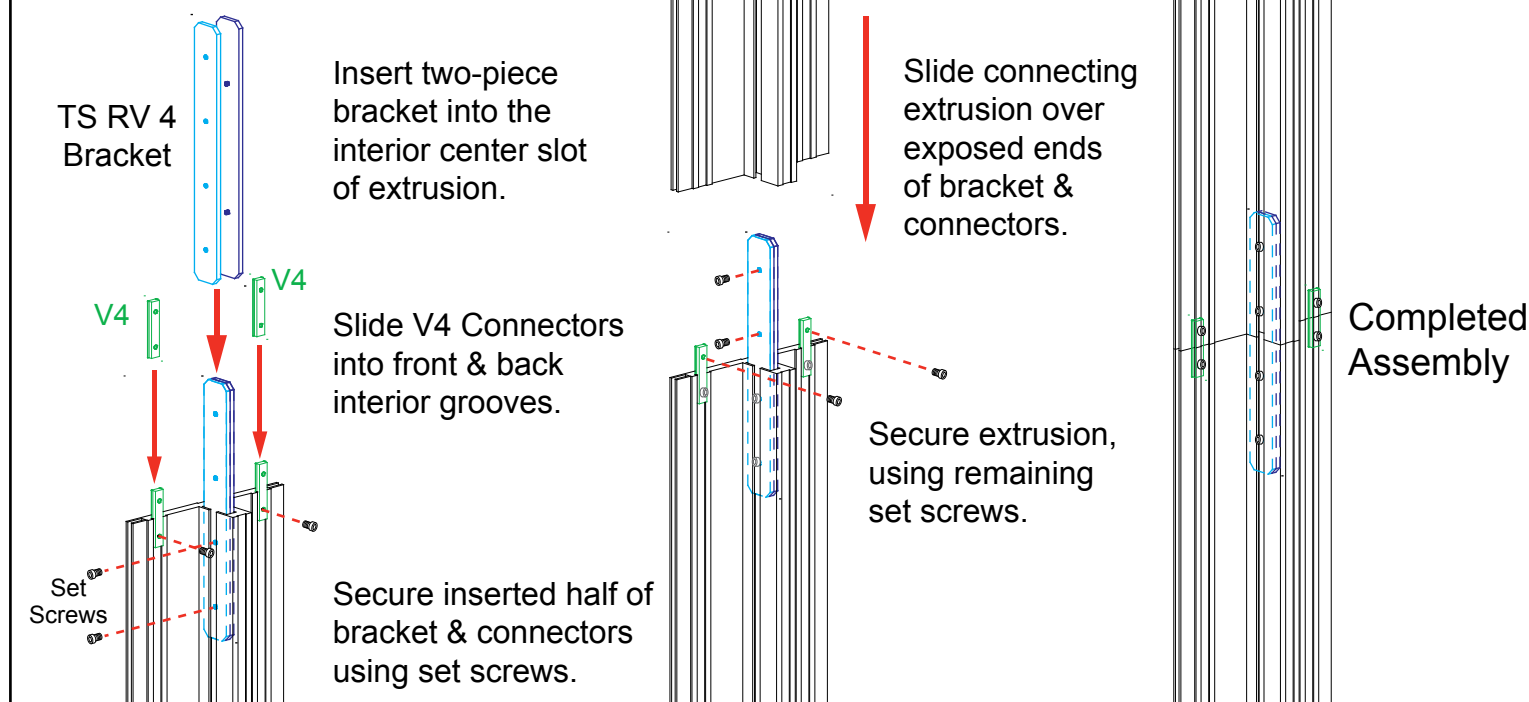
Completed Assembly

Straight Bracket Installation

- 1) Slide TWO-PIECE **TS RV 4** straight bracket into Interior Center Slot of extrusion, so that two of the set screws are inside groove. Tighten two set screws to secure.
- 2) Slide two **V4 Connectors** into outer interior grooves of extrusion, so that one set screw is inside groove. Tighten set screw.
- 3) Slide connecting extrusion over exposed ends of bracket & connectors. Tighten all remaining set screws to secure extrusions.



Straight Connection



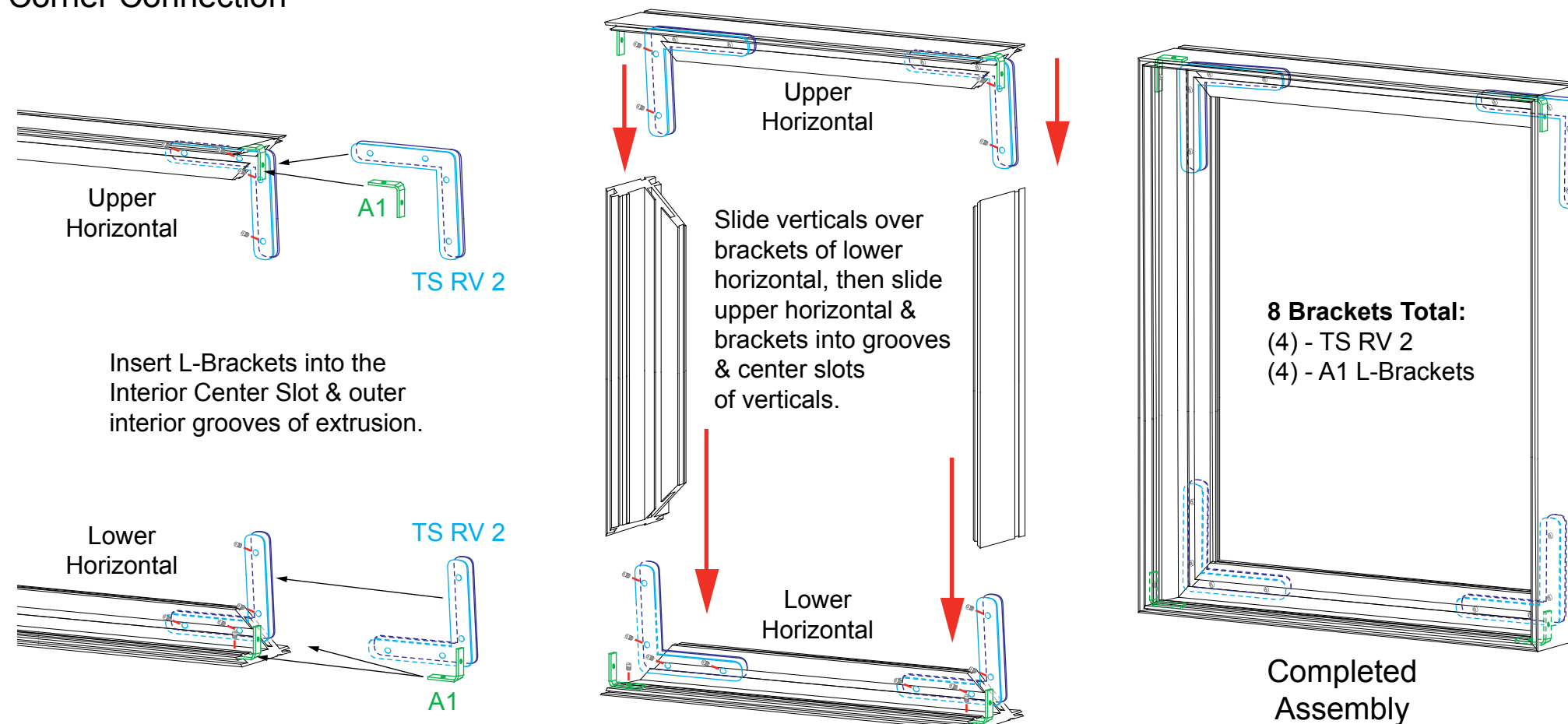
Corner Bracket Assembly

- 1) Slide TWO-PIECE **TS RV 2** L-bracket into Interior Center Slot of extrusion so that two set screws are inside groove. Tighten two set screws to secure.
- 2) Slide one **A1** L-Bracket into outer interior grooves of upper and lower horizontals. Tighten set screws to secure.
- 3) Slide vertical extrusion over exposed ends of brackets in lower horizontal. Tighten set screws to secure.
- 4) Slide exposed ends of installed brackets of upper horizontal into open ends of verticals. Tighten set screws to secure.

Disassembly

- 1) Loosen set screws on brackets and slide extrusions off of brackets.

Corner Connection

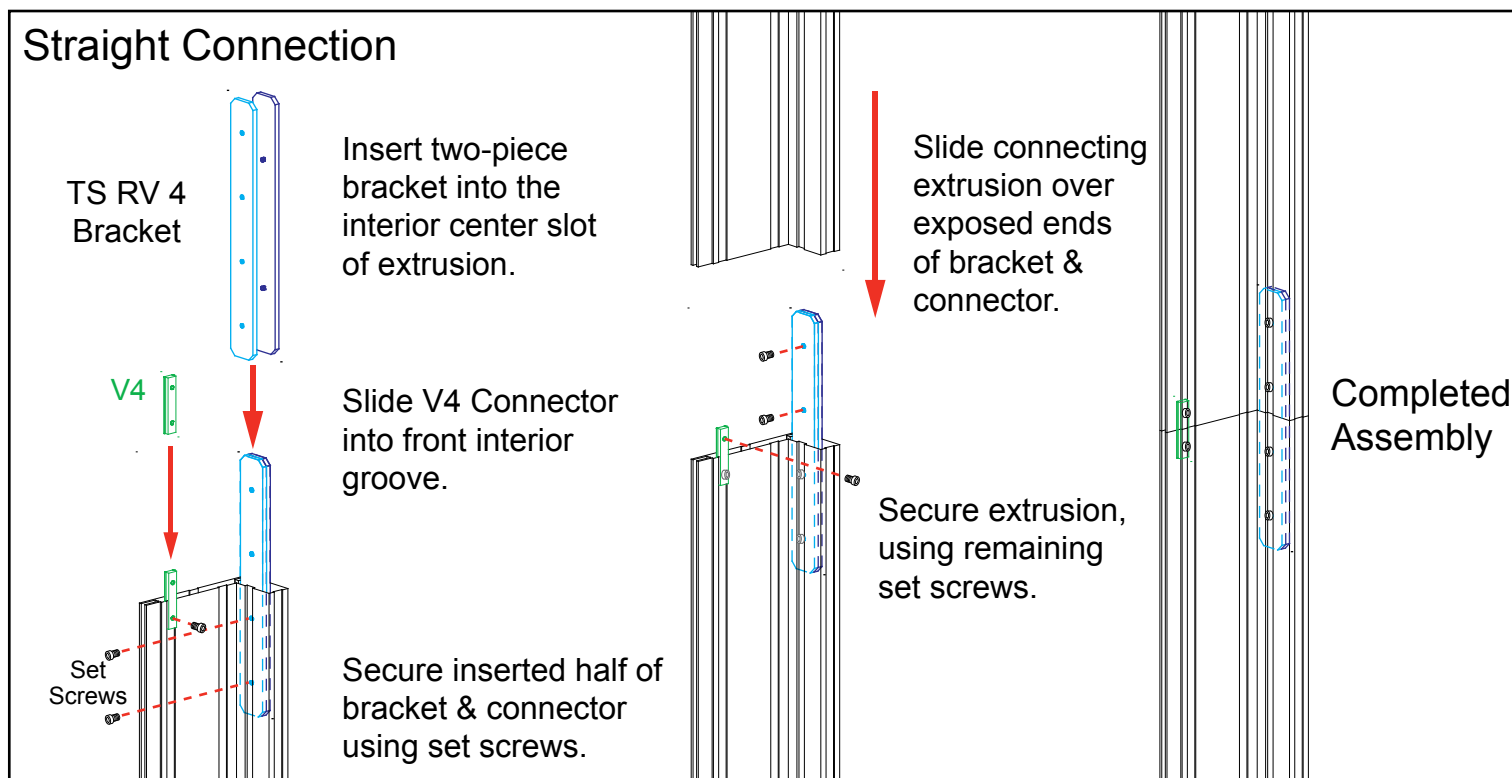


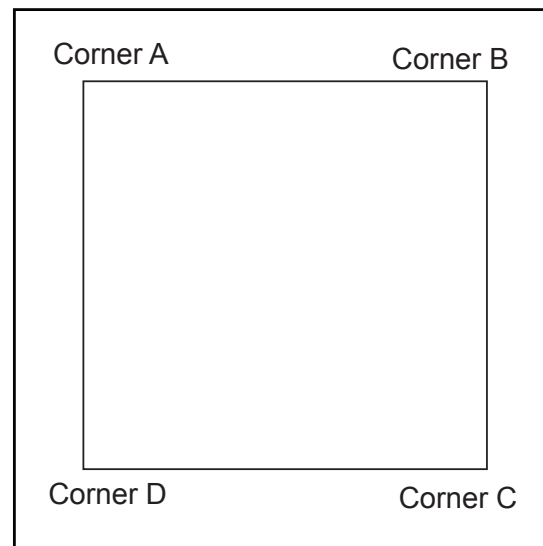
Straight Bracket Assembly

- 1) Slide TWO-PIECE **TS RV 4** straight bracket into Interior Center Slot of extrusion, so that two of the set screws are inside groove. Tighten two set screws to secure.
- 2) Slide one **V4 Connector** into outer interior groove of extrusion, so that one set screw is inside groove. Tighten set screw.
- 3) Slide connecting extrusion over exposed ends of bracket & connector. Tighten all remaining set screws to secure extrusions.

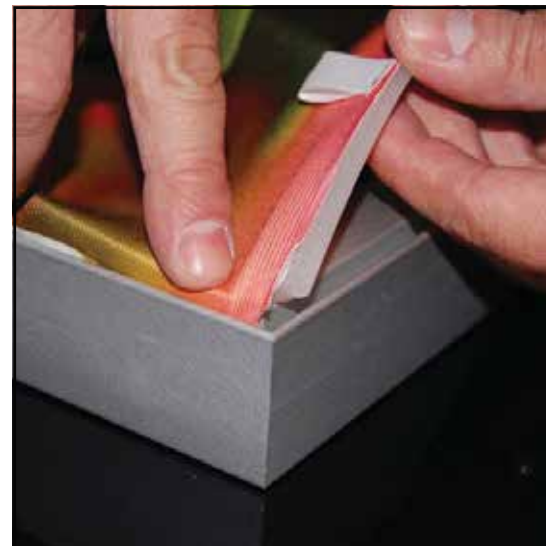


Straight Connection





It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

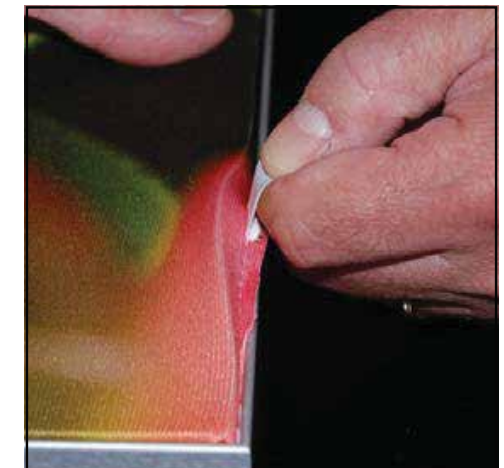


Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

Graphic Removal



To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

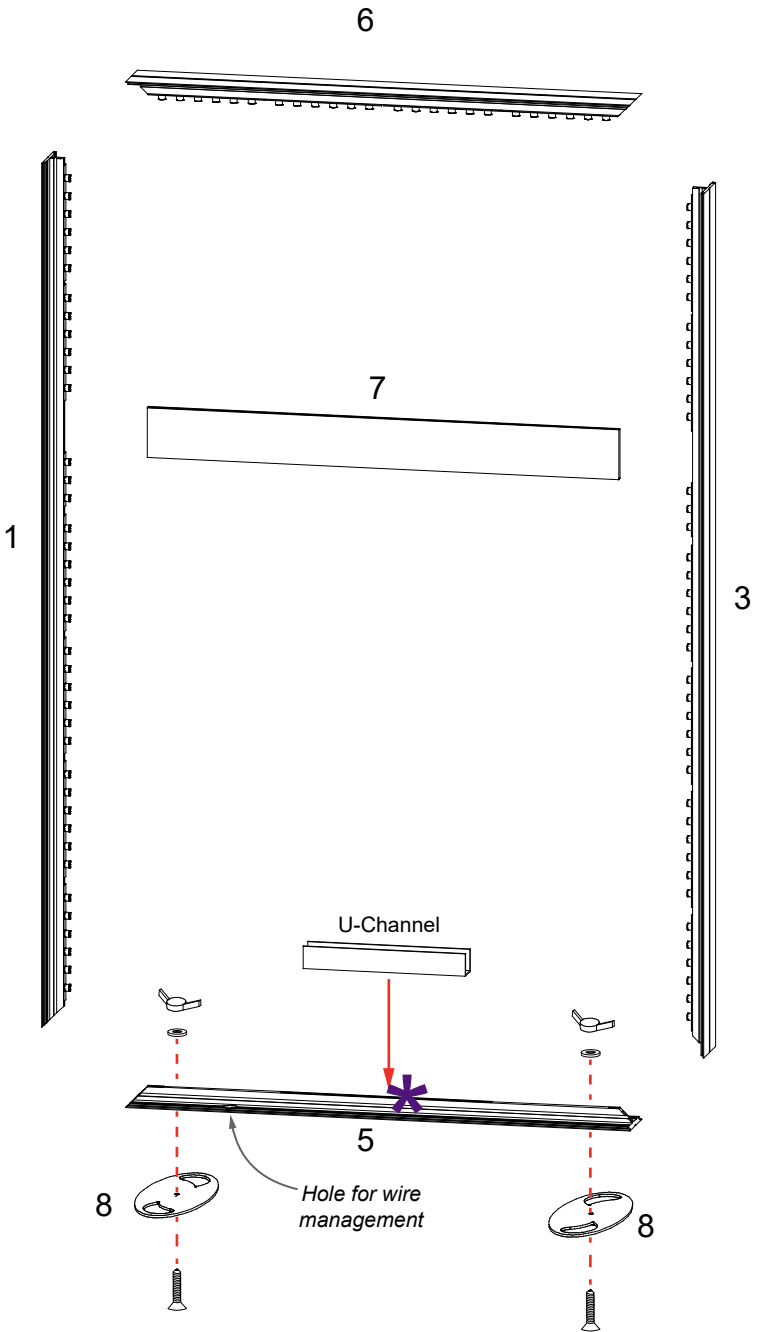
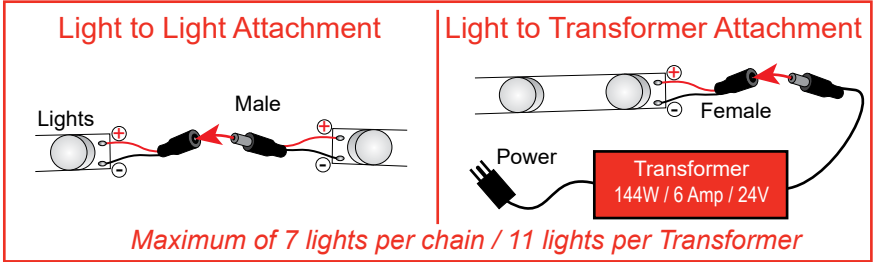
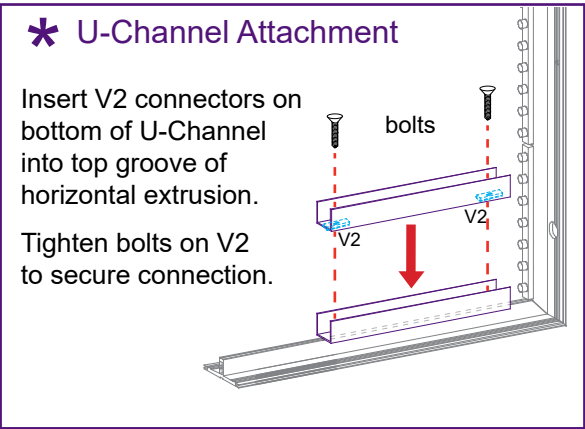
CRATE PACKING

Item	Qty.	Description
1	1	96"h CEI152 Vertical Extrusion
3	1	96"h CEI152 Vertical Extrusion
5	1	56"w CEI152 Horizontal Extrusion
6	1	56"w CEI152 Horizontal Extrusion
7	1	56"w Z140 Horizontal Extrusion
8	2	Base Plate
--	1	U-Channel

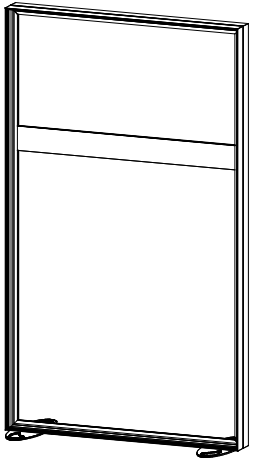
Steps:

Refer to the CEI152 Frame Assembly general information page.

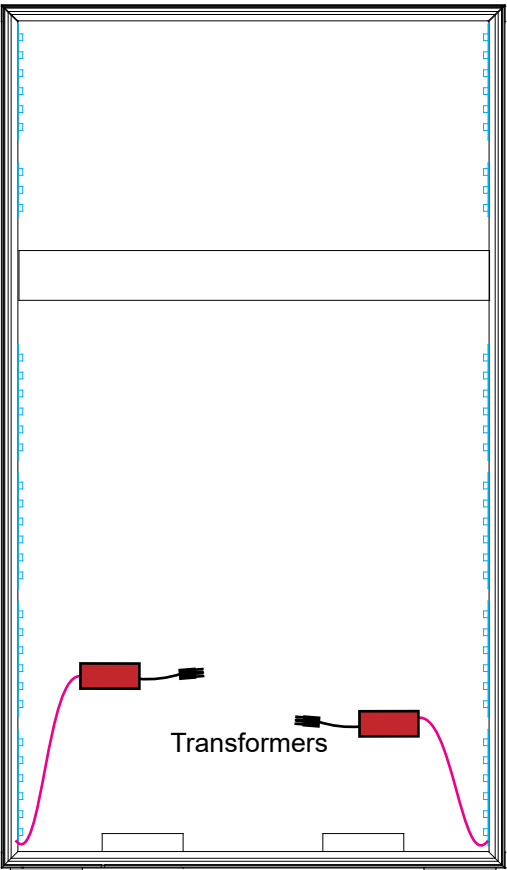
- 1) Attach U-Channel to lower horizontal. See [U-Channel Attachment](#) detail.
- 2) Connect verticals [1,3] between horizontals [5,6] using corner connectors.
- 3) Attach horizontal [7] between verticals [1,3].
- 4) Connect Base Plates [8] to underside of horizontal [5].
- 5) Connect power cords to Supernova lights; place transformers into U-channels.



FRONT VIEW



When assembled



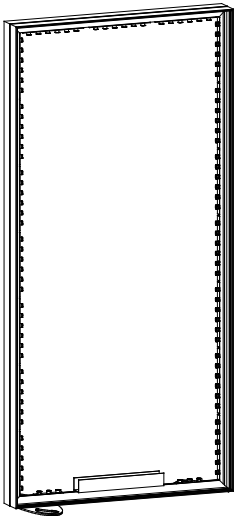
ELEVATION VIEW

Item	Qty.	Description
13	1	96"h CEI152 Vertical Extrusion
14	1	96"h CEI152 Vertical Extrusion
15	1	46"w CEI152 Horizontal Extrusion
16	1	46"w CEI152 Horizontal Extrusion
17	1	8" x 22" Base Plate
--	2	U-Channel

Steps:

Refer to the CEI152 Frame Assembly general information page.

- 1) Install U-Channel to horizontal [15]. See [U-Channel Attachment](#) detail.
- 2) Connect verticals [13,14] between horizontals [15,16].
- 3) Install Base Plate [17] to bottom of horizontal [15], using bolt & wing nut.
- 4) Connect power cords to Supernova lights as shown.

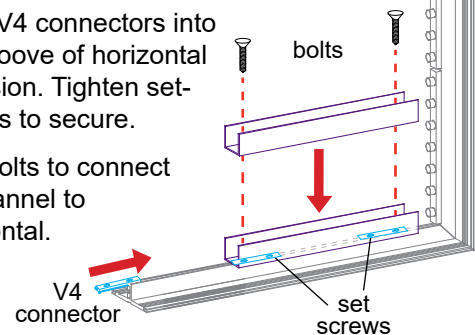


When assembled

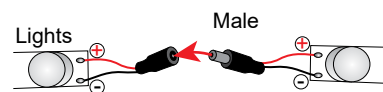
* U-Channel Attachment

Slide V4 connectors into top groove of horizontal extrusion. Tighten set-screws to secure.

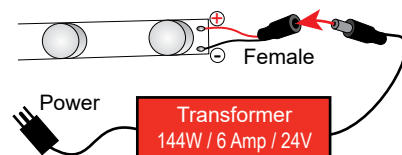
Use bolts to connect U-Channel to horizontal.



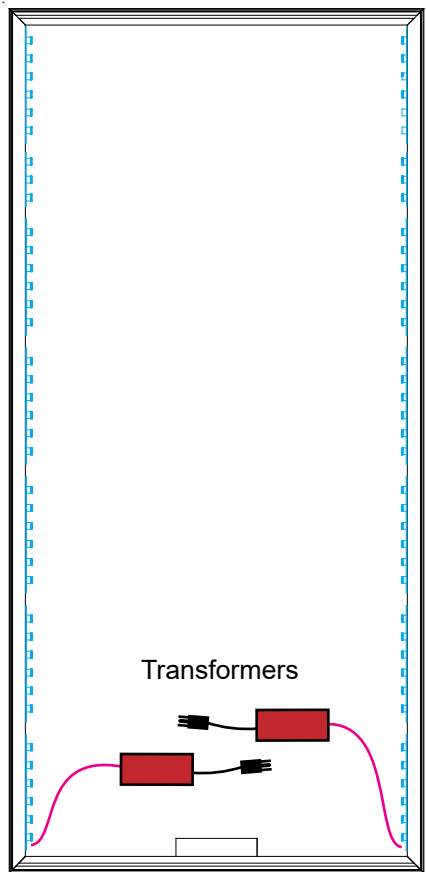
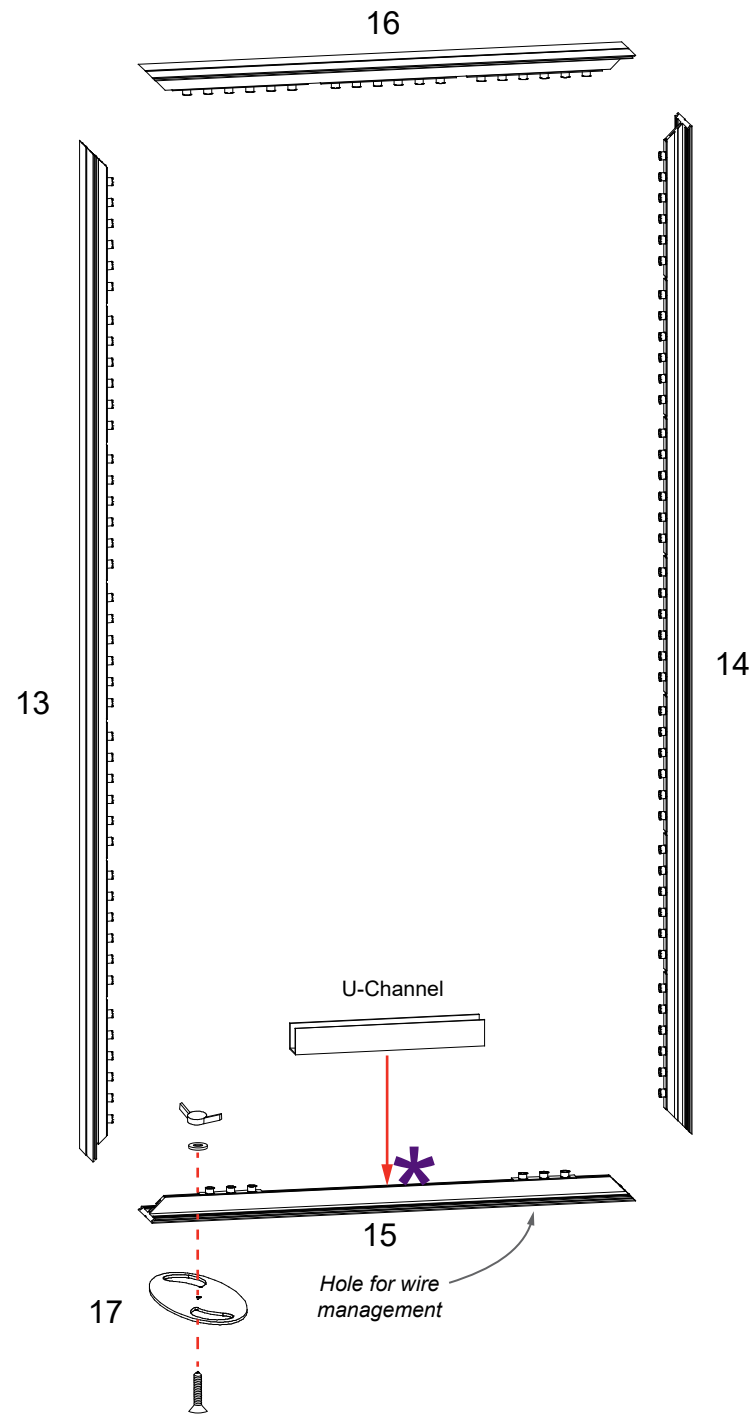
Light to Light Attachment



Light to Transformer Attachment



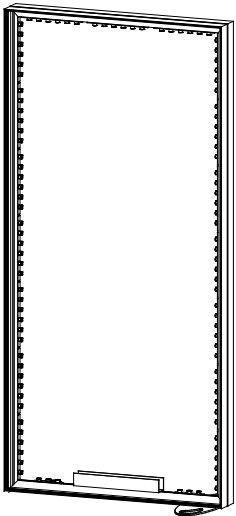
Maximum of 7 lights per chain / 11 lights per Transformer



ELEVATION VIEW

Item	Qty.	Description
18	1	96"h CEI152 Vertical Extrusion
19	1	96"h CEI152 Vertical Extrusion
20	1	46"w CEI152 Horizontal Extrusion
21	1	46"w CEI152 Horizontal Extrusion
22	1	8" x 22" Base Plate
--	2	U-Channel

- Steps:
- Refer to the CEI152 Frame Assembly general information page.
- 1) Install U-Channel to horizontal [20]. See [U-Channel Attachment](#) detail.
 - 2) Connect verticals [18,19] between horizontals [20,21].
 - 3) Install Base Plate [22] to bottom of horizontal [20], using bolt & wing nut.
 - 4) Connect power cords to Supernova lights as shown.

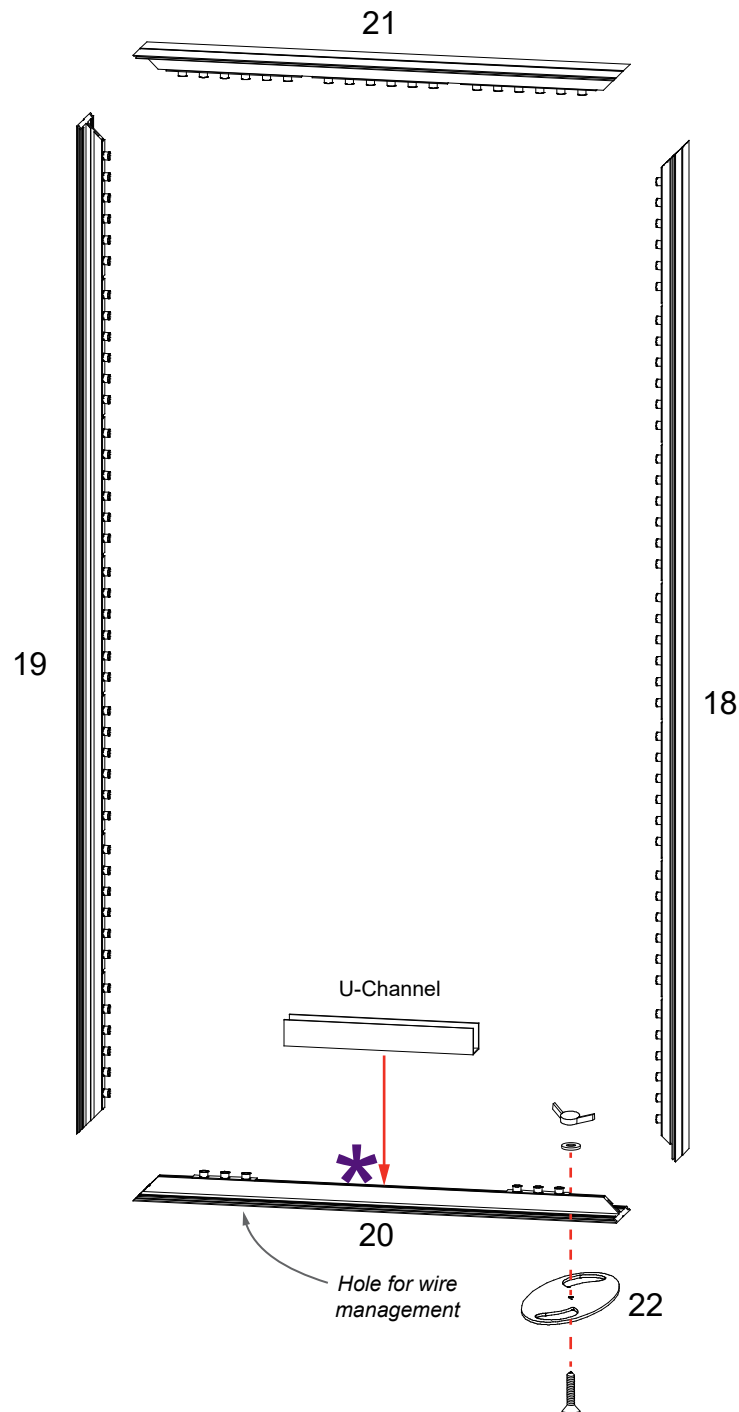
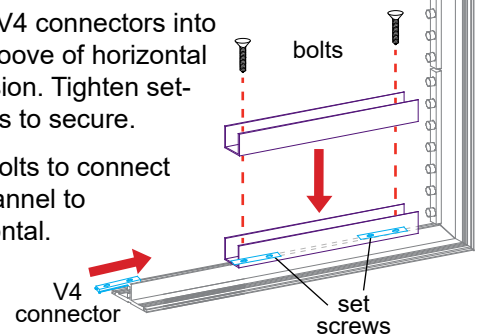


When assembled

* U-Channel Attachment

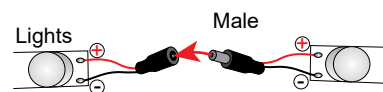
Slide V4 connectors into top groove of horizontal extrusion. Tighten set-screws to secure.

Use bolts to connect U-Channel to horizontal.

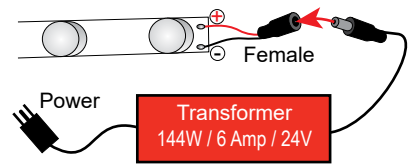


AS VIEWED FROM
INSIDE THE BOOTH

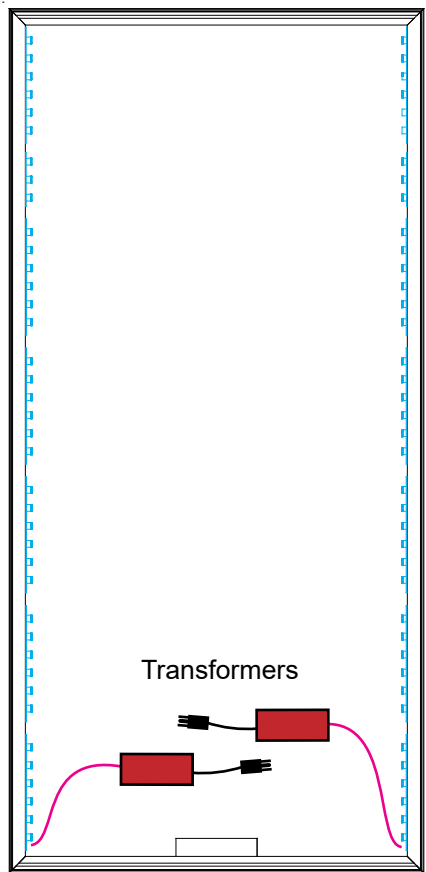
Light to Light Attachment



Light to Transformer Attachment



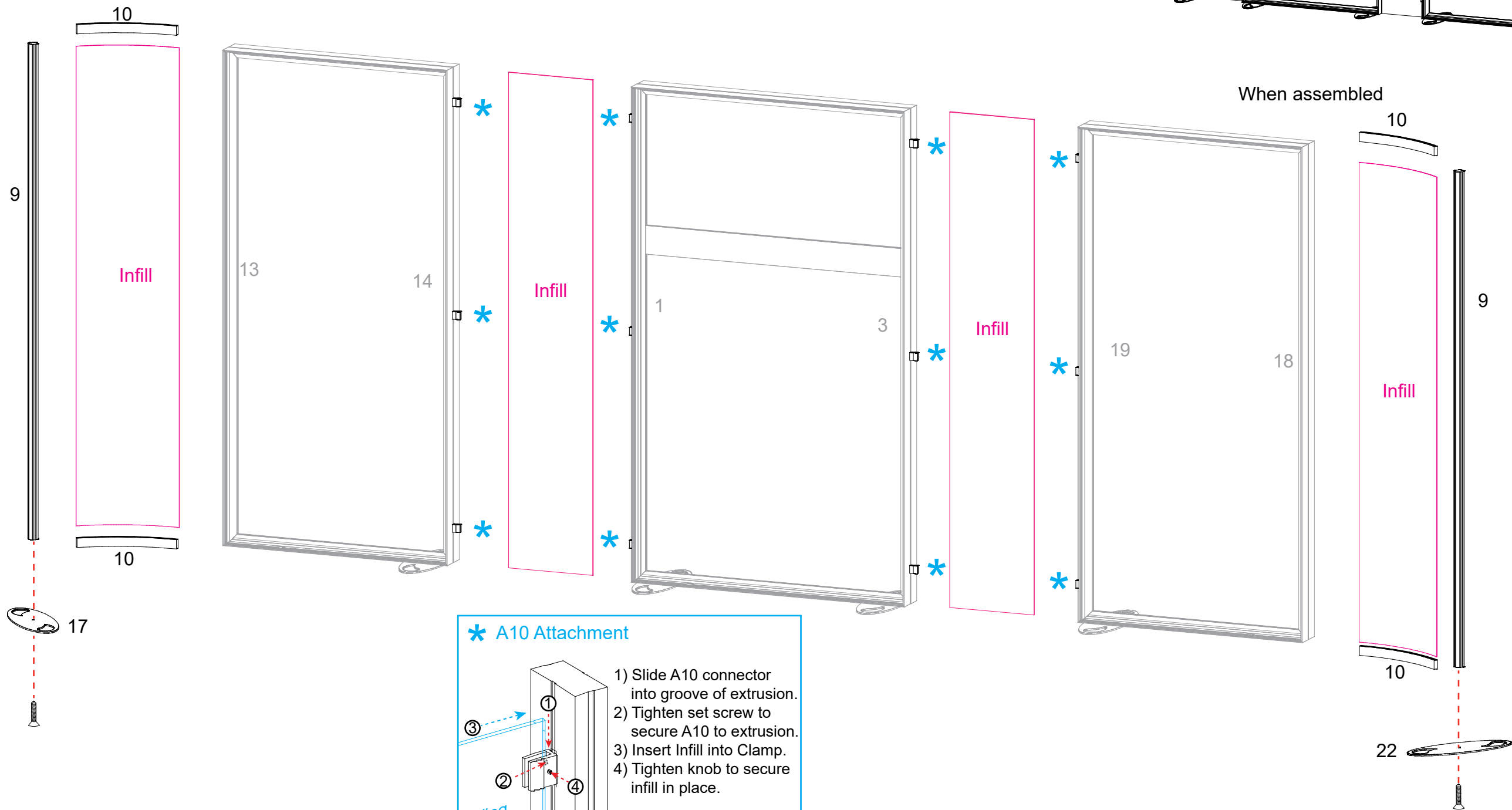
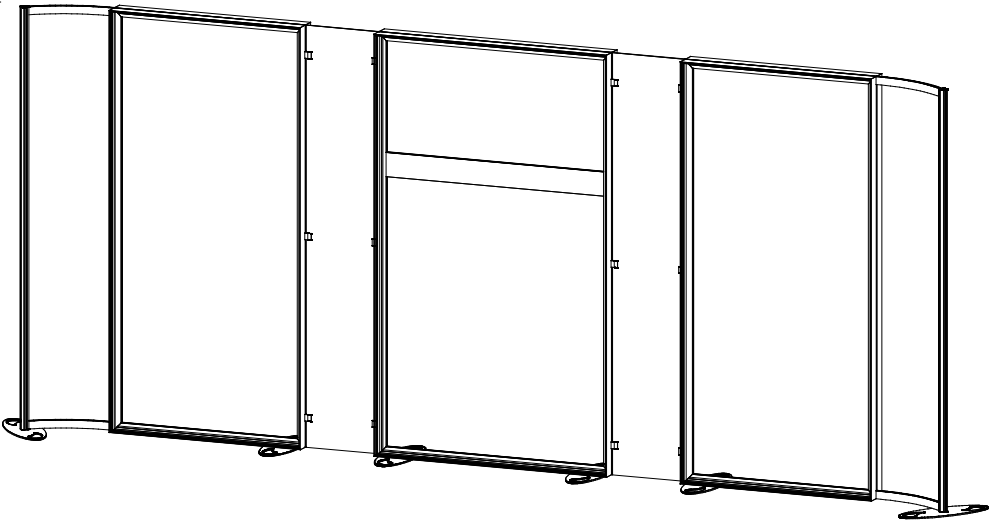
Maximum of 7 lights per chain / 11 lights per Transformer



ELEVATION VIEW

Item	Qty.	Description
9	2	96"h RSG540 Vertical Extrusion
10	4	19.722"w Z41 curved Horizontal Extrusion
17,22	1,1	Base Plate

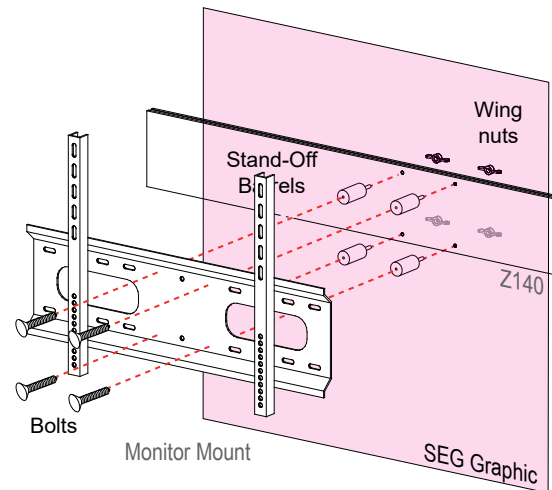
- Steps:
- 1) Connect **Infills** between frame assemblies as shown, using A10 clamps. See **A10 Attachment** detail.
 - 2) Attach Base Plates [17,22] to bottom of verticals [9].
 - 3) Assemble horizontals [10] between verticals [9,13] & [9,18], inserting **Infill**.



✳ Monitor Mount Attachment

Attach Stand-off Barrels to horizontal extrusion using wing nuts.

Install Monitor Mount to Stand-off Barrels using bolts.

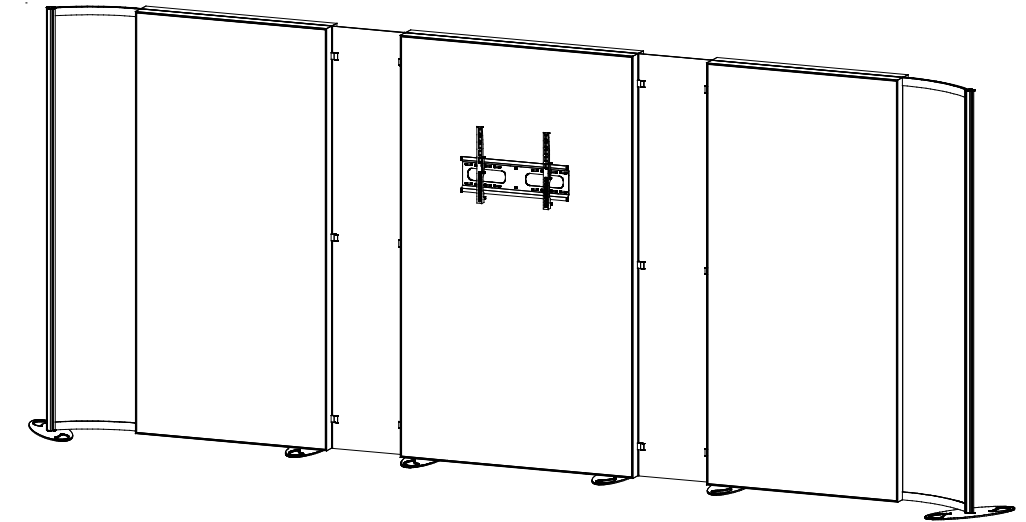


Note: Monitor mount installs over SEG graphic.

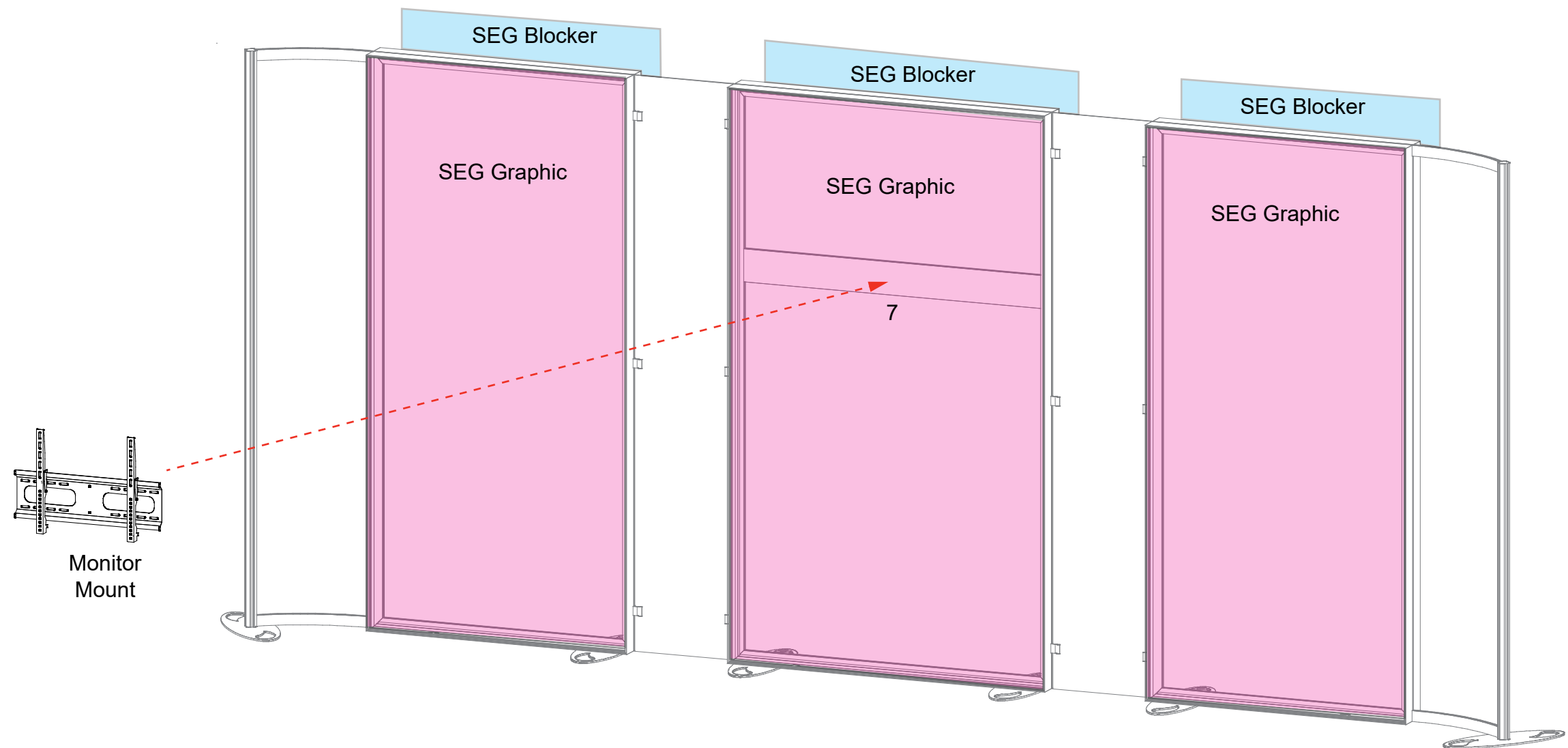
Steps:

Refer to the SEG Installation general information page.

- 1) Apply SEG Graphics to lightbox frames.
- 2) Connect Monitor Mount to horizontal [7].
See **Monitor Mount Attachment** detail.

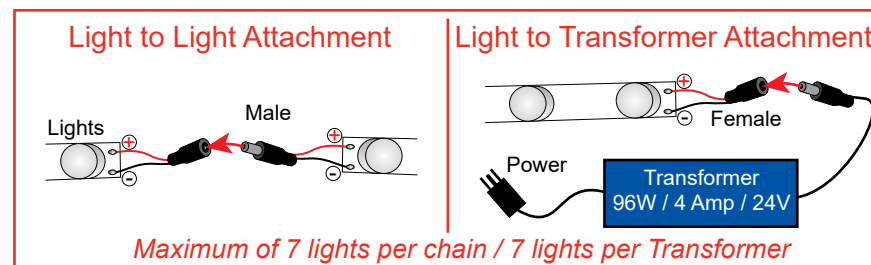
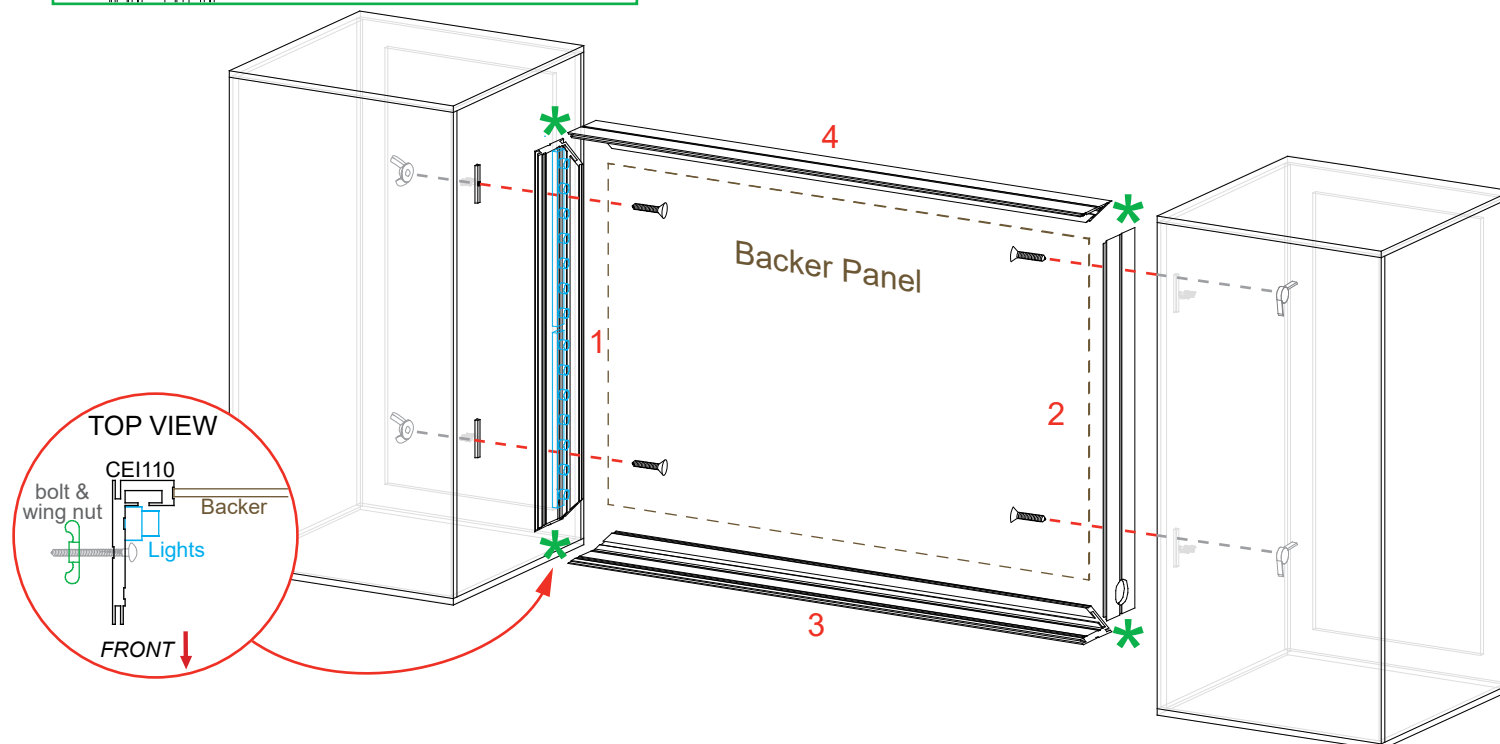
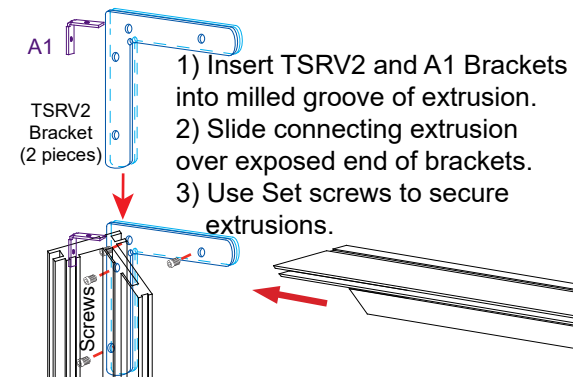


Completed Assembly



Item	Qty.	Description
1/2	1/1	46"w CEI110 Horizontal Extrusion
3/4	1/1	30.5"h CEI110 Vertical Extrusion

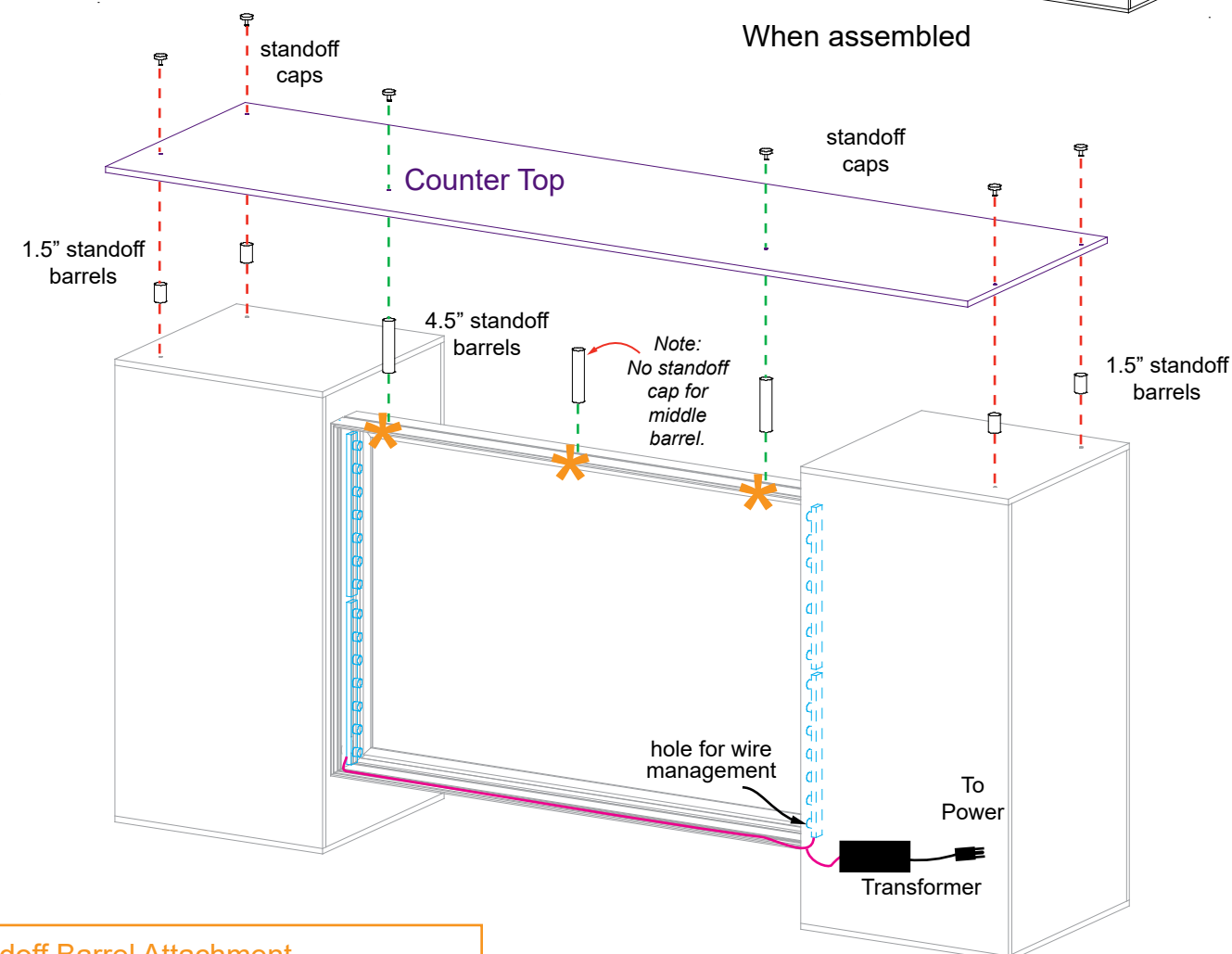
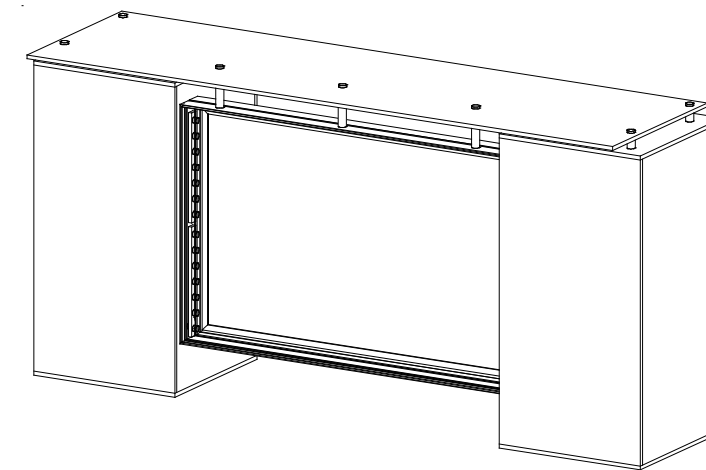
* CEI-110 Corner Connection



Steps:

- 1) Connect horizontals [3,4] between verticals [1,2], sliding backer panel between verticals.
See [CEI-110 Corner Connection](#) detail.
- 2) Attach left & right cabinets to frame assembly [1/2/3/4] using bolts & wing nuts.
- 3) Install [Counter Top](#) to assembly using standoff barrels.
See [Standoff Barrel Attachment](#) detail.
- 4) Connect power cords to Supernova lights as shown.
- 5) Apply SEG graphic to frame.

Refer to the [SEG Installation general information page](#).



* Standoff Barrel Attachment

